DESIGN WITH FONTFORGE
A BOOK ABOUT HOW TO CREATE NEW TYPEFACES USING FONTFORGE

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Introduction

This book has been produced to help make the process of type design available to anyone. Type design is visually complex as well as highly technical – however it is easier to begin making type now than ever, partly because of the availability of free tools like FontForge. While being a handy tool with which to begin, FontForge is not just for beginners. It has an advanced toolset and is rapidly improving at the time this book is being written.

This book aims to offer technical help and general insight into planning a type design project, and also offers advice about how to make your workflow more efficient.

If you wish to help us, you can contribute to making FontForge better by giving feedback or even by contributing content and fixes on GitHub.

If you face any bug in FontForge, search the issue tracker on GitHub to see if you hit a known bug and what the state of its resolution is. Otherwise, see here for bug reporting guidelines.

We hope you will enjoy reading this tutorial as much as we did writing it.

— The FontForge Project Contributors
What Is a Font

— What makes typefaces different from hand-writing, calligraphy, lettering, and logos?

The single biggest issue that makes type design different is the need for every glyph in the typeface to work with every other glyph. This often means that the design and spacing of each part of the typeface ends up being a series of careful compromises. These compromises mean that we can best think about typeface design as the creation of a wonderful collection of letters but not as a collection of wonderful letters. In other words we must think about the group and how it will perform together and prioritize this over any question of what is wonderful in a single letter.

This need to prioritize with the system rather than with any single part also leads to a need to analyse our design process on the level of the system. Characteristics which span letters become the things we want to focus on, particularly at the beginning of the design process.

The other oddity in type design is that to a very large extent the forms we are designing are already significantly established. Our task as type designers is not so much to create an utterly new form but rather to create a new version of an existing form. This can perplex new type designers. Finding just the right amount to change in order to excite but not to alienate a reader is a tricky thing. Often designers get stuck in letter-specific thinking. This mistake can be easily avoided if you realize from the start that what is most meaningful in a typeface are the parts of it that repeat the most. Typeface design is not just about designing the characteristics applied to the common forms we all recognize, but also to the forms that occur most often.

It is also useful to recognize that these characteristics not only help to create a font's voice or atmosphere, but also determine what the font will or will not be useful for, and they sometimes help determine the technological contexts for which a font is suitable.

It may seem intimidating or excessively abstract to think about the design of a font in this way. However, getting used to these ideas is the key to a faster, more effective, and satisfying type design process.

Let’s begin by identifying the main systemic characteristics in type design.

Construction
Construction refers to the structure of the underlying strokes that form a particular glyph. Perhaps you can imagine the glyph’s skeleton. The kind of construction to use is arguably one of the most important questions to think about, because the construction affects so many of the remaining choices, particularly if your design is going to feel somewhat familiar to readers. In the example above, the white line inside the letters indicate the approximate construction suggested by the shape of the letters themselves.

However, the way strokes end (the ‘terminals’) and the ‘serifs’ (see below) are generally not part of what is meant by ‘construction.’ Construction is the skeleton of the glyph, while rest – width, weight, terminals – are all parts of the flesh.

Proportion of X-height to Cap-height

The letters on the left come from Playfair Display, which has a large x-height relative to its cap-height. The letters on the right are from EB Garamond, which has a smaller x-height. In the sample above, the size of the H has been adjusted so that they match.

Ascender Height
In the example above, the x-heights have been matched in order to illustrate the relative difference in ascender heights.

Ascenders usually exceed the cap-height by at least a little, especially in text designs. In some cases, however, they can match or even be lower than the cap-height. Longer ascenders can add elegance to the look of a typeface. They often go with smaller x-height.

**Descender depth**
Like ascenders, descenders that are long can feel elegant.

Taken together, long ascenders and descenders can become difficult to manage. If the typeface will be used with small line heights, the elongation means letter can collide across rows of text.

**Width**
The width of a type design will alter not just how it feels but also what it is useful for. The example on the right is from a text face. The example on the left is from a display design meant to be eye catching. Letters that are more narrow than the text face example are also possible and can be used to save space or to fit more text in a smaller space.

**Width regularity versus variability**

The letters in the top row of this example show a greater variety of width than do the letters in the bottom row.

**Weight**
Slant

Contrast

Contrast refers to how much variation in stroke width is found within a glyph. Notice in the below two ‘O’ glyphs that the one on the left has much greater variability in line thickness between the top and sides of the glyph. Both glyphs have some contrast, but the one on the left has much more than the one on the right.
Type with consistent weight (stroke width) in its letterforms or no visible contrast produces a sheer distinction from contrasted type. Like the choice between serifs or sans-serifs, contrast is an early choice of type design. It is interesting to note that ‘slab’ serif designs generally use consistent stroke width in their letters, and that the design of slab serifs is not merely about the serif, as it sounds! It must be remembered that the rules of perception apply (see “Trusting your eyes”) – contrast is about how the weight looks but not how it measures out to be.

**Angle of contrast**

In the below image, we see that the thin parts of the lower case letter ‘o’ shapes are different. In the glyph on the left, the thin points lie on a perfectly vertical axis. In the glyph on the right, the axis is diagonal.
Weight distribution

If your font uses very little to no contrast, you don’t really need to think of it. Most fonts, however, have at least some degree of contrast. In these cases, you have a wide variety of options to choose from when it comes to how to distribute the weight in your font.

Vertical
Vertical distribution of weight is very common. The 9 and 8 above are a particularly intense example.

**Horizontal**
Horizontal weight distribution is much less common, but is nonetheless seen in many fonts.

**Bottom-heavy**

**Top-heavy**

**Irregular**
It is easy to assume that your stems will simply be straight and that this isn’t a real concern, but both the weight and the shape of your stems are things you can and should make deliberate choices about.

**Joins**
Bowls

Note that bowls are the stroke part in the below illustrations and not the black inner forms. The inner strokes are referred as “counters”. While designing type, you will often find yourself altering your work not because of the shape or width of the stroke but due to the shape and size of the counter.
**Terminals**

Terminals are the end forms of the strokes. They are not same as the serifs. They are often perpendicular to the angle of the stroke at its end, or sheared horizontally or vertically. They may also reflect the shape of the nib or other mark-making tool that the letter forms evoke.

**Speed**
The ‘n’ on the left seems to be written much faster than the one on the right. Speed is discussed in more detail in the chapter on italics.

**Regularity**

The following characteristics are not present in all type designs, however they are variables that may be a part of your design. If this is the case, it is worth considering the degree to which they will play a role as a variable.
Flourish

Notice that in the font on top the flourish is more present in the capital letter and the second one the flourish is more in the lowercase.

Serif - To be or not to be

Serifs are one of the most distinct aspects of a typeface, and often the first classification of type is between serif and sans-serif type.

This choice affects how the end terminals will look like. Serifs can be two sided or one sided. They can be perpendicular to stroke or have their own direction (like being always horizontal or vertical). Serifs can be with or without brackets. Any serif design is a mix of all of the above applied consistently to the type design with some deviations for particular letters, especially the ‘S’, ‘C’ and ‘Z’ (e.g. a type with horizontal serfs for all letters will often have s, c and z to have vertical serifs).
There is a urban legend asserting that serif types are easier to read than sans-serifs – it is a sole myth, until further notice.

The form of the serifs are related to the forms of the terminals.

**Brackets**

The corner portions of a serif where it connects to the main stroke are called ‘brackets’. A particular design may have them giving a soft feel to the serif (Times New Roman is an example) or may choose to not have any bracket. Some designs also use brackets only on one side or with different proportions on the two sides.

This is a relatively strong parameter that renders feel to the type – elegance (smooth or large brackets of Times New Roman) or chunky crisp (absent brackets of Arvo).

**Slab-serifs**

Also called mechanistic or Egyptian type, slabs are thick, block-like serifs. Slab serifs don’t use brackets. Generally speaking, type design with such serifs are seen to have less contrast in their glyphs – Rockwell, Courier or American typewriter reflect that.

It may be safe to assume that slab serifs have been used to add some ornament or rhythm to an otherwise no-contrast type design. But this is not an absolute rule.

**Serif Terminals**

Just like letter terminals, the end shape of the serifs themselves contribute to the feel of the type – either soft or chunky. Serif terminals can be soft and rounded (Courier) or blunt and angular (Rockwell).

**Decoration**

**Dimension**
What Is a Font
Font design is the process of iteratively testing the individual choices that collectively add up to a complete design. You will be testing your font to see if the combination of decisions you have made:

- Allows you to read the font
- Makes the font feel right to you
- Makes the font useful for the the jobs you want the font to be able to do.

As you test the design, you will have to trust your perceptions and design somewhat practically. Much of type design requires that you make letters similar and that you repeat forms.

It is tempting to assume that if you measure the parts and the spaces between the glyphs, then you will get reliable results. While very useful, this approach has real limitations. You should expect to make adjustments if something looks wrong to you. Furthermore, you should feel confident that making changes until it “looks right” is the correct thing to do.

The reason this is true is that there are a number of natural optical illusions that all readers are subject to. These illusions must be accounted for by altering the shapes of letters until they look right to you.

You can get a feel of where to look and what elements to adjust in these Type Review Videos (External Link)

Examples of illusions

Some illusions involve the perceived weight of lines, some involve the perceived length of lines, and others involve the eye’s perception of shapes.

**Horizontal vs. vertical weight**

The example on the left shows an ‘H’ which bars are precisely equal in thickness. This looks wrong. Can you feel it? The other one on the right has a horizontal bar which has been thinned to appear equal in thickness.
Glyphs in which optical adjustments have to be made are numerous and include A, E, F, L, H, f, t, and z.

**Diagonal thickness**

Similarly, if you have bars of the same width and one of them is set at a diagonal, the diagonal bar will seem slightly heavier than the vertical bar and slightly thinner than the horizontal. If you want it look right, you will have to adjust it to be lighter like the horizontal example, but just a little less.
Glyphs in which this human perception may be relevant are quite numerous but include k, K, N, Q, R, v, w, w, x, y, 7, 2, &, l, l, ø, Ø, /, \, ‹, ‣, ½, ⅓, ¼, ≤, ≥, and ×.

**Length and perceived diagonal angle**

Longer shapes need to slant less than short shapes in order to give the appearance of same slant.

The image below has diagonal lines that are all at the same angle. The long one appears to be at a different angle.

In the next picture below, the slant of the longer line has been adjusted:
Now let's look at an actual italic, applying these corrections to the glyphs:
Crossing diagonals

When a bar crosses another diagonal or a straight line, it will need adjustments to not appear as misaligned.
In the example above, the X on the left has two unadjusted bars crossing each other. The example on the right has been adjusted so that they appear to be aligned.
As you can see in this X with dotted line on top of it, the X that appears visually aligned involves an offset.

Glyphs in which this illusion is relevant include x, X, k, K, ×, #, and the icelandic letter ‘eth’ (ð).

**Perceived height**

The shape of a glyph will contribute to how high it needs to be in order to look as if it is the same height as the other glyphs. Round glyphs need to overshoot the height of flat glyphs by a little bit. Glyphs which have pointier shapes will need to overshoot more. The sharper the shape, the more it will need to overshoot in order to look correct.
In the image above, the top three shapes are unadjusted — that is, they have identical heights. The three shapes on the bottom have been adjusted so that they appear more similar in height.

This illusion is relevant for any glyph that has parts which are either round or pointy. These include O, Q, C, S, A, V, W, and so on.

You are fully qualified to correct for these illusions

Because you can see both the illusion and the effect of correcting for the illusion, you will be able to make these corrections for yourself. You just have to trust your impressions.

Test for fitness of purpose

Just like you are able to see optical illusions and correct them, you also have the ability to tell if a font is working for the specific use (or uses) you may have in mind. That's where you should also trust your judgment.

Quite separately, it is worth noting that no font can be evaluated apart from the way it is used and what it is used for. This is why it is essential to begin testing from the very beginning of the design process, and to continue testing until you feel the project is done.

What will these tests be like? The tests will be simple at first, allowing you to test the first design choices. As your design becomes more complete, your tests will need to keep pace and let you evaluate the relative success or failure of the newest choices you have made — or, even better, to compare two (or three, or more…) options you are considering.

Sometimes you will find you have to double back and change a design choice you thought was already working well. This is normal. Making a font requires balancing many variables, and surprises often occur. The more you design fonts, the more experience you will have in making these arbitrary choices.
When nearing the end of the process, if the font is to be used in a simple way, the tests should also just stay simple. However, if a font is to be used in many ways or in a wide range of printing or screen environments, then it should be tested across all that range of situations, which includes printing various samples of the font.

It can save you design time to have a well defined idea of the final use you intend. However, this is not always possible and your ideas may evolve. The key thing is to think about and define the use cases as completely as you can, then to ensure that your tests keep pace with the questions you are asking yourself while designing the font.

**Further Reading**

- [http://typographica.org/on-typography/making-geometric-type-work/](http://typographica.org/on-typography/making-geometric-type-work/)
Planning Your Project

Now that you have a sense of how a font design can vary, you may want to decide whether your project will have only one font, if it will be a collection of several inter-related fonts, if it will be a (now traditional) three or four-styles type family, or if it will be something even larger.

Common styles of type families include:

- A Regular and a Bold weight
- Regular, Bold, Italic – eventually with a Bold Italic
- Thin, Light, Book, Regular, Semi-Bold, Bold, Extra-Bold, Heavy and Black
- Regular, Condensed, Bold and Bold Condensed
- Narrow, Condensed, Wide and Extra Wide
- Regular, Semi-Flourished, Flourished, Very Flourished, Extremely Flourished.

While there are reasons that typical patterns in families exist, you may find you want a very different kind of grouping.

The scope of the project can be determined exclusively by your ambition and your amount of free time. But project scopes are often determined by the use you have for the collection or family of fonts, or, even further, by the needs of your client. Certainly for professional type designers, the latter two questions are usually the determining factors.

Feeling

The most important thing about a type design is the feelings it evokes. This is notoriously hard to verbalise, but it is what makes a particular typeface meaningfully different from any other.

A type designer in Portugal, Natanael Gama, designed the Exo family with FontForge. On his homepage he describes another project for the sculptor John Williams and includes a graphic showing his brief in a matrix of continuums of feelings:

- Figurative to Abstract: 50%
- Graceful to Robust: 30%
- Calm to Energetic: 0%
- Puzzling to Plain: 15%
- Experimental to Standard: 15%
- Prestigious to Ordinary: 15%
- Other Ideas: Beautiful, Outside Spaces, Human Condition

Glyph coverage

A font is still a font even if it has only one glyph in it. But a font can also have a few hundred or even thousands of glyphs. If your project is self-initiated, then this choice is ultimately arbitrary. You may decide you only want capitals, or that you want to include the glyphs found in the other fonts you use. If you are doing work for a client, you may want to clarify which language or languages the font is meant to support. Your goal could also be to extend an existing font, adding a few glyphs to make it work in one or more additional languages.

It's certainly a good idea to make this choice deliberately, and to err on the side of including less rather than more. Often as a typeface is being made, it can be tempting to include more and more glyphs – but it is frequently more valuable to continue to improve the core set of glyphs than adding new ones.
Multi-style family workflow

If you know from the start that you will have more than one font, you will save yourself time if you plan and build the font family systematically, and work on the styles somewhat in parallel, rather than completing one style at a time.

It is of course impossible to create every style in a completely parallel manner, but it’s possible to complete a given design step for each style in order to check and be sure about the relationships between the styles, early in the process. You may find that it is useful to complete one full set of test letters (such as “adhesion”) for a regular version, and then to make “adhesion”s for the other styles next. However, you can also make the process even more granular and make decisions about specific parts of the base letters (such as the ‘n’ and ‘o’) for all styles together.

Depending on the size and composition of the family you are planning, you may find that it saves time to make interpolatable instances of glyphs, not only so you can interpolate intermediate styles, but to aid making design choices about those typographic variables that shift across the members of a family.

For a remainder of the variables you should be considering, see the chapter “What is a font?”.

Technical: Version Management

You should learn to use Git and Github to store your files, and use the "SFDir" format for your sources.

- https://help.github.com/articles/what-are-other-good-resources-for-learning-git-and-github
- http://justinhileman.info/article/git-pretty/

Overall Process
Testing Environments

When planning your project, you must consider the medium of typography you are intending the typeface for primarily and secondarily: Mobile and web, or digital projectors, or cheap office bubblejet and laser printers, or high end print bureau laser printers, or magazine offset lithographic printing, or high-speed high-volume newspaper printing... and so on. You should then try to acquire or arrange access to those typesetting technologies, so you can see the real results of your work.

Throughout the type design process, you will find it very helpful to preview text set with your (prototype) typeface at a higher resolution than your laptop or workstation screen. This typically means a laser printer with "true" 1200 DPI and Adobe PostScript 3. For individuals it is possible purchase something like this for around $500, and some 2013 recommendations were:

- HP P2055d
- Xerox Phaser 4510
- Xerox Phaser 5550
- Nashua/Ricoh P7026N

In May 2013, the Production Type studio has a Xerox 7525 with "fiery" controller, which costs around €12,000 to purchase but is €300 per month to lease with toner, parts and maintenance. In late 2015, Octavio Pardo leased a Xerox Phaser 7100 in a similar way for €30 per month.

OpenType Features
You can plan the OpenType features of your project before you begin drawing. Common features include:

- **liga** Ligatures
- **onum**, **lnum** Numerals

For some languages **locl** works but for others it doesn't, so it is best to expose language specific forms via both **locl** and **ssNN** or **cvNN**.

The OpenType specification allows for some kinds of features which are not recommend:

- **hist** feature. Read more in this discussion on TypeDrawers.

**Further Reading**

- Aoife Mooney's presentation on the type design process at TypeCon 2014: [https://vimeo.com/107421895](https://vimeo.com/107421895)
- TypeDrawers discussion of Printer recommendations for proofing
The EM Square

— Also called the 'em size' or 'UPM'.
In a font, each character is fitted into its own space container. In traditional metal type this container was the actual metal block of each character. The height of each character piece was uniform, allowing the characters to be set neatly into rows and blocks (see below).

The height of the type piece is known as the 'em', and it originates from the width of the uppercase 'M' character; it was made so that the proportions of this letter would be square (hence the 'em square' denomination).

The em size is what the point size of metal type is calculated upon. So, a 10 points type has a 10 points em (see below).

In digital type, the em is a digitally-defined amount of space. In an OpenType font, the UPM – or em size is usually set at 1000 units. In TrueType fonts, the UPM is by convention a power of two, generally set to 1024 or 2048.
When the font is used to set type, the em is scaled to the desired point size. This means that for 10 pt type, the 1000 units for instance get scaled to 10 pt.

So if your uppercase ‘H’ is 700 units high, it will be 7 pt high on a 10 pt type.

Setting that up in the Glyph Window

With the knowledge that your font is using a 1000, 1024, or 2048 UPM, you need to set up the drawing of your glyphs to ensure that all aspects of your typeface fit adequately into that UPM square.

The size of the em square can be set from Element > Font Info… then click on the General tab and you will see the EM setting, which value shall be distributed between the Ascender and Descender heights, respectively heights above and underneath the baseline.

The Baseline:

The Cap Height:
Later when designing your type, you will have to set the Blue values which serve for PostScript outlines and also for the FontForge autohinter – regardless of which outlines you are working on. You will find the setting in **Element > Font Info...** on the **PS Private** tab. FontForge can initially guess the values based on your outlines, but you will have to edit them yourself for overshoots/undershoots — we are a few chapters ahead of this concept (see “Creating ‘o’ and ‘n’”); let’s first get ahold of FontForge and its drawing functionalities.
Installing Fontforge

FontForge is libre software, so you can download, share and install copies without any restrictions on usage - both commercial or personal use is encouraged. It is a community-maintained application, and anyone can contribute to the source code.

FontForge is available in easy to install packages for Windows, Mac OS X and GNU+Linux operating systems.

Installing FontForge on Windows

An installation guide is available for the official Windows builds, prepared by Jeremy Tan.

Installing FontForge on Mac OS X

An installation guide is available for the official Mac builds, prepared by Dr Ben Martin.

Installing on GNU/Linux

The easiest method to get FontForge on your Linux machine is to use your Linux distribution’s package repository.

Debian or Ubuntu

The FontForge package included in Ubuntu 14.04 by default dates from 2012, so it is preferable to install the more up-to-date package from the FontForge [Personal Package Archive (PPA)] (https://launchpad.net/~fontforge/+archive/ubuntu/fontforge).

Check that the helper script add-apt-repository is installed:

```bash
sudo apt-get install software-properties-common;
```

Add the FontForge PPA (which will also add the authentication key):

```bash
sudo add-apt-repository ppa:fontforge/fontforge;
```

Update the software list to include packages from the PPA:

```bash
sudo apt-get update;
```

Install FontForge:

```bash
sudo apt-get install fontforge;
```

Fedora

To install FontForge on your Fedora Linux desktop machine run the following yum command as the root user. This will require about 10MiB of download to complete.

```bash
yum install fontforge;
```
If you have not compiled software on your Fedora machine, after installing gcc, automake, autoconf and others then you might get an error during the execution of autogen.sh with libtoolize. If that is the case you might need to install the libtool-ltdl-devel package on Fedora or a similar development package on another GNU+Linux distribution.

After issuing the `yum install` you should be able to run FontForge from your menu or directly from the konsole or gnome-terminal by issuing the `fontforge` command.

### Compile your own version from Github

GitHub is a source-code hosting service where everyone can contribute to the development of a piece of software. It stores the current leading state of development of the application. In some cases, perhaps because you want access to a feature not yet available in the release packages, you may wish to compile your own version from Github.

Full instructions are at [https://github.com/fontforge/fontforge/blob/master/INSTALL-git.md](https://github.com/fontforge/fontforge/blob/master/INSTALL-git.md)

### Debugging the FontForge software

When you See the Debugging section for more information.
Configuring Fontforge

FontForge can be fine-tuned in various ways. Here are some tips and tricks for doing so. You have many options for optimizing FontForge for your platform and workflow.

Please tell us us if you have any tips you want to share.

First Things First

When making any configuration changes, be sure to follow this:

1. Quit FontForge (and X11)
2. Make the changes
3. Start FontForge and test your changes

Windows

Currently we have nothing specific to the Windows distribution. If you think of something, tell us.

GNU+Linux

Currently we have nothing specific to any GNU+Linux distribution. If you think of something, tell us.

Mac OS X

To open a long file or folder location path provided below:

1. Copy the path
2. ⌘Tab to switch to Finder
3. ⌘G to open the Go menu → Go to Folder item
4. ⌘V to paste in the path
5. Go to open a new Finder window at that location

Keyboard Shortcuts

Many dialog and menu items have one letter that is underlined. These can be accessed immediately by pressing Ctrl-Alt and that key. For example, if a dialog asks you if you're OK, press Ctrl + Alt + o

If you do not use a US English keyboard, you may find some of the keyboard shortcuts are silly. Or, you might just want to customize them to be the way that you expect. To change these keys open and edit the default text file, located here:

/Applications/FontForge.app/Contents/Resources/opt/local/share/fontforge/hotkeys/default

When you install the next release, all files inside /Applications/FontForge.app will be overwritten, so save a duplicate copy of your default file somewhere else, too.
UI Size

If the UI looks too big or too small, it can be scaled to better fit your computer. Open and edit the `resources` text file, located here:

```
/Applications/FontForge.app/Contents/Resources/opt/local/share/fontforge/pixmaps/resources
```

Add the line `Gdraw.ScreenWidthCentimeters: 34` if your screen is 34cm wide. Try different values until you're happy.

Bookmarks

In the file dialog there is a button to Bookmark Current Dir, but Remove Bookmark... doesn't work #2054. You can edit the list manually in the `FCBookmarks` section of the `prefs` file located at

```
~/.config/fontforge/prefs
```

Reset your bookmarks by opening Terminal and pasting the following text into Terminal:

```
sed -i bak -e 's/^FCBookmarks.*$/FCBookmarks: ~\Library\Fonts; ~\Library\Fonts; ~\System\Library\Fonts/g' ~/.config/fontforge/prefs;
```

Then press Enter to run this command. If you see no errors, it worked correctly.

3 button mouse

FontForge uses three mouse button clicks for some extra functions. If you don’t have a three button mouse you can emulate that by enabling it in X11/Xquartz preferences, in the Input section's option `Emulate three button mouse`.

Change X11/XQuartz icon to FF icon

If you primarily use X11 for FontForge, you can change its icon. Copy and paste the following text into the terminal and follow the instructions

```
sudo cp -f /Applications/FontForge.app/Contents/Resources/FontForge.icns /Applications/Utilities/XQuartz.app/Contents/Resources/X11.icns | sudo touch /Applications/Utilities/XQuartz.app
```

Window management

FontForge isn't a native Mac app, so window handling can be slightly "off," especially on dual monitor systems. To regain control of window positions, use the free, libre, open source ShiftIt utility to assign keyboard shortcuts to set window positions.
FontForge has the same interface on Windows, Mac OS and GNU/Linux operating systems.

Here is a short introduction to the essential features by Dave Crossland at a Crafting Type workshop, a non-profit type design workshop that supports the FontForge project:

There are 4 main windows:

1. **The Font View Window**

   This window appears when you first run FontForge. It shows a table of the glyphs in the font.

2. **The Character View Window**

   Double click a glyph in the Font View to open it in the Character View. This is where you can draw and edit glyphs, either one at a time with a tab interface, or side by side with a prepared text file of words to step through.

3. **The Metrics View Window**

   Go to Window, Metrics, or Metrics, Window. Or select some glyphs in the Font View and hit `ctrl-K`. You can also drag and drop glyphs from the Font View to the Metrics View.
This is where you can adjust the spacing and kerning of your font. You can also step through a prepared word list text file here.

4. The Font Info Window

Go to Elements, Font Info. Here you’ll find all the *metadata* about the font.

5. The Typesetting Environment, for Testing

Outside any font editor, you’ll need a typesetting system to test your fonts in use. This is one of the **big secrets** of professional type designers: A lot of the most important work in a typeface design project is done outside the font editor, in testing documents created in a typesetting system. The main systems are:

- Web (Firefox, Chromium, etc)
- DTP tools (Scribus, Inkscape, etc)
- Word Processors (Libre Office, AbiWord, Calligra Words, etc)
- Programming Page Layout Processors (LaTeX, ConTeXt, SILE, ShoeBot, Even, etc)
Using the Fontforge Drawing Tools

Designing a font in FontForge will involve using a number of tools and utilities, starting with a set of drawing tools which may feel familiar to users with experience in vector graphics – there are noticeable differences through. We'll first seek to get an understanding of how Bézier curves work, before looking at FontForge's drawing tools themselves.

Understanding Bézier curves

The concept of “Bézier curves” refers to a particular mathematical representation used to produce smooth curves digitally. Generally, Cubic- and Quadratic-order of these curves are used — through FontForge also supports Spiro curves, which are an alternate representation for the designer.

In this chapter, we will only discuss Cubic paths, as that’s what’s generally used when drawing glyphs. Spiro paths will be discussed in the next chapter, and Quadratic curves are only found in TrueType fonts and rarely used in drawing – they are rather generated at build time.

A typical Bézier path is composed of an anchor, with two handles that mark the overall direction — the length of each handle determines the length of the curve on each side – see below.

Different kinds of points

Curve points (shown as round-shaped points)

Curve points have two handles, each of them being linked to the other so that the line between them always stays straight, in order to produce a smooth curve on each side.

H/V Curve points (shown as lozenge-shaped points)

H/V curve points (‘horizontal/vertical’) are a variant of curve points that snap to the horizontal or vertical axe – an essential tool in getting Bézier forms done right (more on that in the next section).
Coins or corner points (shown as square-shaped points)

Coins can have 0, 1 or 2 Bézier handles. The position of each handle is independant of the others, making it suitable for discontinuities in the outline.
Without handles, coins will produce straight lines.

Tangent points (shown as triangular-shaped points, or ‘arrowheads’)
If you want to start from a straight line and then start curving smoothly, you will want to use *tangent points*. A *tangent* leaves a straight line on one side, while the Bézier handle on the other side is its direction – this ensures a continuous transition between the line and the curve.

**Getting it right**

In order to produce proper curves – with minimal control points and eased rasterization, the anchors should always be placed at the *extremas of the curve*, and unless in places where you have breaks in your letterforms, the line that determines the path should be *horizontal or vertical*.

*Note:* If your control points aren’t placed at the extremas, FontForge will point out the actual extrema with a sight icon:
You can then fix this by copying your current outline to another layer, then move the control points around so that it’s laid out properly – otherwise the FontForge Validation tool will add the point at extremas automatically, at which point you can merge your misplaced anchor with Right-click > Merge.
More about that will be said later in the Validation chapter.

To elaborate, there are two cases where you will have to give up horizontal/vertical Bézier paths:

- If you want to change the overall slope of your curve, as with the upper-left part of the ‘a’ below that’s being kept almost flat:

- If you want to place breaks in your letterforms, as with the lower-left part of the ‘g’ below – that’s typically where you will want to use a Coin (besides for drawing lines):
Note: As you can see, when setting breaks with a Coin, the direction of each handle should be tangent to the curve where it arrives.

Mastering FontForge’s drawing tools

From the main window, double-click on one of the glyph boxes to launch the Glyph Window.
Note: The numbers along the top where the x and y axis intersect indicate, from left to right:

- The current \((x,y)\) location of your cursor on the canvas
- The location of the most recently selected point
- The relative position of your cursor to the selected point
- The distance between your cursor and the selected point
- The angle from the selected point to the cursor (relative to the baseline)
- The current magnification level, followed by the name of the active layer.

Caution: Sometimes, it seems like FontForge is not responding when you are inside the Glyph Window. It might be that there is an open dialog box hidden behind it – so just move it and process the dialog box.

A Line consists of 2 points.
A **Spline** consists of 4 points: 2 end points of the spline and 2 'handles', which describe the slope of the spline at those end points.

**Copy, paste, cut and delete points, splines and lines**

As with most drawing softwares, FontForge allows you to Copy, Cut, Paste or Delete any point, line or spline. These commands are available in the Edit menu, or using your OS’s typical keystrokes (also shown alongside each command in the menu).

**Familiarizing yourself with the drawing tools**

Now that you know your way around the canvas, it’s time to get acquainted with the tools.

**Point and Zoom**

Point and Zoom behave similarly to the equivalent tools in other applications.

The pointer is a selection tool, used to select points, paths, and other objects on the canvas.

The Zoom tool lets you zoom in (Z) easily; in order to zoom out: go to the View menu and select **Zoom out (X) or Fit**.

Note that you can also momentarily switch to the pointer tool while using another by holding down the Control (Ctrl) key.
The Freehand tool

The Freehand tool allows you to sketch out irregular paths.

On the drawing area, click and hold, then move around to draw. Switch back to the pointer tool, and you can select points on the path you have drawn.

When you select one of the points on the path, it will turn into a yellow circle. If the selected point is on a curve, it will display its control points with a magenta handle and a cyan handle. You can grab either handle and drag it around to change the shape of the curve.

The point tools

Okay, now let's go about using the point tools.

Curve

HVCurve

Corner

Tangent

To add a point to a path, first select any of these tools, then click on the path and give it a little push. You will get a new point on the line.

The Curve point tool is used to add a point in a curved segment.
The HVCurve point tool constrains the new points so that they have either horizontal or vertical control points — this is important for setting up extrema points.
The Corner point tool allows you to make a sharp bend in the path.
The Tangent point tool allows you to transition from a straight segment to a curved segment along the path.

The Pen tool

The Pen tool allows you to add a point on the curve and drag out its control points.

Spiro
Selecting the Spiro tool puts you into Spiro drawing mode. Spiro drawing allows you to draw curves that reflow as you reposition the nodes. Some people prefer this to the standard approach (known as Bézier editing), but if you are used to Bézier editing you might find that it does some unexpected things.

**Knife**

The Knife tool allows you to cut splines in two. This comes in handy if you have drawn a shape, but only need part of it.

**Ruler**

The ruler tool gives you measurement and coordinate information. When you use it, it displays a floating ‘tooltip’ next to the cursor. If you hover your cursor over a point, the tooltip gives you even more detailed measurement and coordinate information. If you bring it next to a spline, it gives you information about the curvature and radius. Most usefully, if you click and drag the ruler tool, you will see the distance you have dragged the cursor, plus every intersection that you have stretched across.

**The transform tools**

There are six transform tools:

- Scale
- Rotate
- Flip
- Skew
- 3D Rotate
- Perspective

**Note:** For all of the Transform tools, if you double-click on the tool, you can enter numeric values.

The Scale tool lets you freehand rescale an object. Holding down the Shift key allows you to scale an object while constraining it to the proportional ratio.

The Rotate tool lets you free-rotate an object. It rotates the selected object around the position where you initially click.

The 3D rotate tool lets you rotate an object in the third dimension, and projects the result on the x-y plane.
The Flip tool allows you to flip a selection either horizontally or vertically. The point at which you click the mouse is the point of origin of the transformation.

**Note:** After flipping a point you will probably want to apply Element > Correct Direction.

The Skew tool lets you horizontally skew the selection either clockwise or counterclockwise (withershins is how the dialog refers to counterclockwise).

The Perspective tool gives you another way to distort a shape in a nonlinear way.

**Note:** There is no numerical option for the perspective transformation.

### The Rectangle/Ellipse and Polygon/Star tools

These tools allow you to draw primitive geometric shapes, which is faster than constructing those shapes out of separate line segments.

#### Rectangle/ellipse

[Image of rectangle and ellipse]

Clicking the chevron area on these tools will give you the option to switch to the alternate tool. If you double-click on either of the tools, you can open the shape type’s options.

- **Rectangle options:** corner style and bounding box (corner or center out).

- **Ellipse options:** bounding box or center out.

- **Polygon options:** number of vertices.

- **Star options:** number of star points and depth of points by percentage. The higher the percentage setting, the longer the arms of the star.

### Mse1 and Mse2

Under the toolbar, you can view the current tool and the operations available to both mouse buttons:

- Left button (Mse1)
- Left button + Ctrl (Mse1)
- Mouse wheel button (Mse2)
- Mouse wheel button + Ctrl (Mse2)

This way, you can use a few different tools without having to repeatedly click on the toolbar.

**Caution:** It appears that the Mse functionality doesn’t currently work properly.

### Layers
The FontForge canvas has three layers by default: the Guide layer, the Background layer, and the Foreground layer. Guide layers are used to insert guides (such as x-height or cap-height guides). Foreground layers and background layers are both used for drawing, but only the topmost foreground layer will be rendered into your final font.

A checkbox indicates whether each layer is visible, and you can uncheck it to make a layer invisible. The C (or Q) indicates whether you’re using Cubic or Quadratic curves.

The #, B, or F refers to whether the type of each layer is a Guide layer, Background layer, or Foreground layer, which is significant if you add more layers of your own. You can create and delete additional layers using the plus (+) or minus (−) buttons in this section of the toolbar. Layer type and curve type can also be controlled by right-clicking (once you have additional layers).

**Basic drawing**

Next we will go over some basic drawing workflows, which you often find yourself in need of.

**Cutting a shape within another**

1. Start by using the Rectangle tool to draw a rectangle within the drawing area of the Glyph window.
2. Next, use the Ellipse tool to draw an ellipse within the rectangle you just drew.
3. Go to the Element menu and choose *Correct Direction*. You will see that the two shapes merged, and that you essentially punched a hole in the center of the rectangle.
Remove overlap

1. Add a star that overlaps the corner of the rectangle.
2. Select the star and the earlier shape. You only need to select one point of each overlapping shape, but it is okay to select extra points.

3. Go to Element > Overlap > Remove overlap. You will see that your two shapes have become one.
Add a Point

Using the Pen tool, click and hold in the middle of a line segment, then drag the mouse to change the shape.
Tangent points

Select the bottom-left corner point of your new shape (the intersection of the curve and the straight line). From the Point menu, you will see that Corner Point is checked. Select Tangent. This changes the square node to a triangle, but that is all it does until you do the next step: extending control points.

To do so, choose Element > Get Info, which opens the Point Info Window. From the Location tab in that window, go to the Next CP field set and set the Distance to a large number, such as 75. Click OK. You will see that the curve now smoothly enters the straight line.
Transformation

Now select about a quarter of the shape — the star and part of the ellipse in the middle.
Choose the 3D Rotate tool, move to the middle of the selected area, and slowly click and drag until you see something you like, then release. Here is an example of 3D Rotate used on the practice image:
Set stroke shape and width

So far you have used the Freehand drawing tool to draw a line. If you double-click the Freehand tool, you get the Freehand dialog shown here, which contains a drawing window. This is where you select pen shape and size. This dialog also appears when you choose the *Expand Stroke* option in the Element menu.
Using the Corner tool, draw a polygon and click OK.

Now, draw a line with the Freehand drawing tool. When you release the mouse button, the new path is automatically stroked with the shape you chose in the Freehand dialog, as shown here.
Keep drawing!

You should continue to experiment with the drawing tools until you feel comfortable that you can use them to draw and transform whatever shapes you need. At this point, you are equipped to start constructing the components of glyphs, but you should also take time to look at FontForge’s other set of tools.

The next chapter, “Drawing with Spiro”, describes the Spiro drawing mode. Spiro drawing is distinct enough from Bézier curve editing that it requires an explanation of its own.

Further Reading

A TypeDrawers Forum Discussion on Beziers included these links shared by Nina Stössinger on twitter:

- Bezier Curves and Type Design: A Tutorial by Fábio Duarte Martins
- So What's the Big Deal with Horizontal & Vertical Bezier Handles Anyway?
- Hand Lettering: How to Vector Your Letterforms by Scott Biersack
- Type Basics by Underware
- The Bézier Game by Marc MacKay
Using the Fontforge Drawing Tools
Drawing With Spiro

Spiro is a toolkit for designing curves in an alternate method to the more traditional Bézier curves. Although it is optional, FontForge can be installed to include a Spiro mode that offers you tools to create this specific kind of curves. See “Installing FontForge” for more details on how to include the Spiro library in your program.

Spiro drawing has a different approach, that can help you getting your curves done in a different way and solving your conception problems. Please experiment!

The Spiro toolset

Many of the same drawing tools are available in Spiro mode as those described in the “Using the FontForge drawing tools” chapter, but some of them work very differently when you are in Spiro mode.

Next constraint

G4

G2

Corner

Previous constraint

There are five different types of Spiro points:

1. G4 points, used for a more gentle curve
2. G2 points, used for a sharper curve
3. Corner points, for abrupt corner joints
4. Previous constraint points, used when the contour of the path changes from a curve to a straight line
5. Next constraint points, used when the path changes from a straight line to a curve

Drawing an ‘S’ with Spiro

Going through the exercise of drawing an ‘S’ with Spiro will make you comfortable with Spiro.

Tip: When drawing in Spiro mode, always start with a G4 or G2 point. Beginning with the other types of points doesn’t really work in FontForge.

Start off with a G4 point at the topmost point of your ‘S,’ followed by a corner point, then another corner point. Work clockwise around the shape of the letter.
Follow this with a G4, a previous constraint point, and a next constraint point.
Next, add another G4 point, followed by two more corner points.
Then a G4, followed by a previous constraint, followed by a next constraint.
Then, add one more G4 point, and finally, close the shape at the starting point by clicking on it using the G4 point tool.
Now you almost have an 'S'! Begin nudging the points around to get your S to look the way you want.

Oops, what happened?
Don’t worry – Spiro sometimes does some funny things. Just hit *Undo*, or keep nudging the points to get things back on track.

Now, you should see something like this:
Toggle out of Spiro mode back into Bézier mode. You will notice there are a lot of points on the resulting curve – you may want to clean some of them up.
To clean up those extra points, go to the Element menu and select Simplify > Simplify. Then go to Element > Add Extrema. Finally, go to Element > Round > To Int. After these clean up operations, you will see something like this:
You can continue to experiment with Spiro mode to get a feel of how it differs from Bézier drawing. The terminology is different, but as with FontForge’s other drawing and adjustment tools, practice will get you the things you want.
Creating “o” and “n”

There are many approaches to designing a font. It can be helpful to deconstruct the larger processes involved in order to get started quickly, and to provide a solid basis for a whole font's worth of characters.

A popular and valuable approach to this is to design the ‘o’ and ‘n’ characters first, nailing down essential elements of form, space and balance, before bringing them together for the formation of other characters. Creating the lowercase ‘o’ and ‘n’ characters can provide us with some of the fundamental forms and structures that will underpin all other characters that are needed.

Although the design of the 'o' may seem like quite a simple thing, all the characteristics mentioned in the “What is a font?” chapter come into play. The choice you make about each characteristic should be a deliberate choice.

Underhangs and Overshoots

One way in which optical effects impact type design is in how curves and straight edges appear to the eye. For instance, for a curve and a straight edge to look as though they are aligning correctly on the baseline, the curve must actually sit a little below the line, producing an undershoot. The portion of the character that dips just below the baseline in order to appear sitting on the baseline is called the underhang – demonstrated below. Without underhang, characters with curves around the baseline will appear misaligned within a line of text.

Similarly to the undershoot, an area of overshoot is needed to provide the illusion of alignment at the x-height and at the cap-height (see below).
Designing the lowercase ‘o’

The design of the ‘o’ is not just a question of the black part of the letter. While the ‘o’ provides the very basic bowl weight and shape, the white – or counter – provides the size and shape used by the rest of the font. In general terms, we can also observe that the round form of the ‘o’ will be echoed in other characters. These include the b, c, d, e, p, and q, and the form will also implicate the shaping and forms of curves within any other characters of the font, such as the O, C, D, and Q.

In addition, the white inside the ‘o’ should be utilized when designing the spacing of our font; the ‘o’ sets up the reference rhythm of spaces used between all other glyphs in the font too. These two values are very related, so essentially you will need to design the amount of white space that are the side bearings of your ‘o’ as well. As a general principle, with the exception of slanted or italic fonts, the ‘o’ should have the same amount of space on the left and right sides, and the white space between a string of ‘o’ characters should balance the white space inside the ‘o’s.

Here we encroach well into the territory of spacing and metrics, so even at this early stage you may want to have a look at the “Spacing, Metrics, and Kerning” chapter, which covers the basic implications of spacing in a font. That should get you to a well-spaced ‘o’ character, which will help you with the design of the ‘n’.

Design the lowercase ‘n’
Once you are happy with the form and spacing of your lowercase ‘o’ character as shown with a sample string, the next step of this approach is to create a suitably shaped, balanced, and well-spaced lowercase ‘n,’ which you will inject into your string of ‘o’s.

If we look at the anatomy of an ‘n’, we can break it apart into two or three components consisting of a **stem** and a **curve**. This approach can give us a shortcut to keeping balance and harmony within our characters as they are formed, and as our set of characters grows. Looking at the sample ‘n’ below; it is broken into two components. These separate components combine together to form an ‘n’, but the same components will be re-used later when forming other characters; e.g., the stem at the left of the ‘n’ can be used to form the left-sided stem of all other lowercase characters.
Taking yourself forward again to the chapter on spacing and metrics, the design of the ‘n’ character should keep pace with the process of spacing the ‘n’ and ‘o’ characters together.

Now, garnering the methods you have used to create an ‘n’ and ‘o’ character, you are ready to expand the lowercase character set. The qualities of the stem and curve components of the ‘n’ and ‘o’ will inform the way you may form other characters. If we study the characters below from Open Sans, we can see the relationships between the formal aspects of separate characters and how they can be repeated, with some adjustments, to form the components of our font.
Creating "o" and "n"
Creating “o” and “n”
Font Info & Metadata

Element, Font Info

The Font Info window is ubiquitous in font editors, and FontForge closely follows the OpenType Specification. It may appear cryptic at first, but using it can help learn some familiarity with the OpenType format, and in turn reading about the OpenType format makes the dialog more approachable.

Version Numbering

Software developers like to use Semantic Versioning for their programs, and this is also a good idea for your fonts. In a way, fonts are an "API" for text to access some associative feelings in readers.

A MAJOR version would be after a complete redesign. Compare Exo and Exo 2. If you have a document using Exo, you don't want to jump into Exo 2, because the feeling evoked, the 'voice' or 'flavor,' is (subtly) different. Adding support for one or more new scripts that are quite similar in height, or a substantial number of languages, could also constitute a MAJOR revision, as
could anything else that substantially changes the vertical or horizontal metrics. However, if a complementary design is made for 2 scripts, it may be best to release 2 or 3 families, one with each script scaled appropriately and the other script(s) scaled as secondary fonts for simple fallback typesetting of multilingual texts.

A MINOR version would be anything that subtly changes the metrics, such as vertical metrics, horizontal sidebearings or improved kerning, or making minor corrections to some glyphs, because such updates will cause documents using the font to reflow (albeit subtly in many cases.) Here is an example from http://www.fastcodesign.com/3033126/roboto-rebooted-why-google-plans-to-update-its-font-like-the-rest-of-its-products:

![](image)

Adding just a few or a dozen glyphs to "complete" coverage of a previously intended character set or to add support for just a few more languages is probably MINOR, especially if it doesn't change the vertical metrics.

A change at the PATCH level would be anything that improves the font without changing the metrics or changes a glyph design in a visible way, that don't affect the final text layout. Your 1.001 release might not have fsType set to 0 or be run through fontcrunch, and changing both those things in a 1.0.1 release won't be visible or reflow anything. Sadly, the third PATCH version number isn't available in OpenType font version metadata fields. Instead, increment the MINOR version number for such changes to hinting or metadata.

Also, the version should have no more than 3 decimal places, and this may be represented with 5 in a TTX file. Eg 2.001 is typical, and may appear as 2.00099 in TTX XML.

If you release libre fonts, the Github Releases features are very useful.

**Family Naming**
Microsoft works hard to ensure that a program written for a previous version of Windows will continue to run on the latest versions, enticing people to upgrade. This means that the basic TrueType font model introduced in Windows 3 is still with us, and Windows does not support font families with more than the 4 basic styles (Regular, Italic, Bold, Bold Italic.)

This means for font designers that our font family names should be set up in a way that all our fonts can be used in all operating systems. The OpenType format allows for this, complementing the Family and Style Name values with "Preferred Family Name" and "Preferred Style Name" values that will take precedence in OpenType-aware software.

This Family Naming Google Docs Spreadsheet is based on information shared by Polish font expert Adam Twardoch and discussed in the Fontlab forum. It supercedes the OpenType specification example.
Word Space

It may sound funny to pay special attention to the word space, however it is one of the most commonly used parts of a type design.

A word space that is too wide or too narrow can ruin the design of a font. It's not too early to begin considering the word spacing as long as you have your first characters set up. The choice you make at this point should be gradually adjusted while you progress in the design of the font.

The word space here is too tight...

The concept of produsage highlights that within the communities which engage in the collaborative creation and extension of information and knowledge that we examine on this site, the role of consumer and even that of end user have long disappeared, and the distinctions between producers and users of content have faded into comparative insignificance. In many of the spaces we encounter here, users are always already necessarily also producers of the shared knowledge base, regardless of whether they are aware of this role – they have become a new, hybrid, produser.

And here, it's too wide...

The concept of produsage highlights that within the communities which engage in the collaborative creation and extension of information and knowledge that we examine on this site, the role of consumer and even that of end user have long disappeared, and the distinctions between producers and users of content have faded into comparative insignificance. In many of the spaces we encounter here, users are always already necessarily also producers of the shared knowledge base, regardless of whether they are aware of this role – they have become a new, hybrid, produser.

Now this is well-balanced...
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If your type is meant to be used at larger sizes, then the word space can be reduced — and *vice-versa* if it’s to be used at very small sizes.

The research has shown that a word space that’s too large is more tolerable than one that’s too small, so if you are unsure you may want to err in that direction.

**Note:** Similar studies have shown that younger children in particular benefit a little from word spaces larger than what’s considered normal for adult readers.

Creating Your Type DNA

After you have completed good solid design and spacing of the ‘o’ and ‘n’, the next thing to do is to begin populating the font with letters whose structural characteristics provide a useful basis for making many of the other letters in the font.

It may be tempting to rush and populate your font as rapidly as possible with all the letters — resist this urge! While ‘o’ and ‘n’ provide an excellent starting-point to the foundation of the design, we need to establish the rest of it. Rapid expansion before this is done will mean that the whole project will become harder to manage — and takes longer than it needs to.

What else do we need for the foundation of our design? — First, let’s look at what we’ve got with our ‘n’ and ‘o.’

Although the ‘o’ is especially useful for working out the basic spacing, it’s not going to help us design other characters — not necessarily even the ‘b’ or ‘d’. The letter ‘n’, on the other hand, is very useful because it helps making the ‘m’, ‘h’, and ‘u’. The other factor that we need to weigh when choosing letters for our foundation is how frequently the letter is used. A letter that’s used a lot will help us make test words. Some of the letters may be chosen almost exclusively for this particular reason.

The letters you choose don’t have to be those suggested here. They should simply have the characteristics being discussed. So, for instance, you may want to use “a d h e s i o n” to start with. This set of letters is what’s used in the type design MA course at the University of Reading, UK.

An alternative is “v i d e o s p a n” which is used by the foundry Type Together to start their projects, and in their own type design workshops. Either set has enough DNA to be meaningful, and both are small, so they are easy to make ‘global’ changes to.

While it may be easiest to simply use one of the above sets of letters, you can also build your own. Ask yourself what set of letters you should pick to add to ‘n’ and ‘o’. Consider the following options:

- ‘a’ — the letter ‘a’ is also a very common starting choice. The ‘a’ may also be useful in ‘anticipating what the terminals of the ‘s’ will look like.
- ‘d’ — the shape of ‘d’ can let you know quite a lot about the design of ‘b’, ‘p’ and ‘q’.
- ‘e’ — in English and many other languages, the letter ‘e’ is especially common — which ‘makes it especially valuable. The shape of ‘e’ can also be used to begin the design of ‘c’.
- ‘h’ — while ‘h’ can be built fairly rapidly from the ‘n’, it also provides variety to the texture you want to test by offering an ascender.
- ‘i’ — like ‘e’, the letter ‘i’ is fairly common and has the benefit of letting you know a little bit about the face of the ‘j’. The shape of ‘i’ is also partly inferable from the shape of the ‘n’.
- ‘s’ — the letter ‘s’ is a good one to draw early on because it adds visual variety to the texture of the letters you will be testing. The letter ‘s’ is also unusually hard to get right, so starting on it early makes it more likely that you will be able to spend enough time to get it right by the end of the project.
  The terminals of the ‘s’ may sometimes be useful for anticipating what the terminals of ‘a’, ‘c’, ‘f’, ‘j’ and ‘y’ could be like.
- ‘v’ — the letter ‘v’ is useful for anticipating what the ‘y’ and ‘w’ may be like.

Once you have these letters, it’s good to spend time refining them by testing words that are made from them. As before with the ‘n’ and ‘o’, a great deal of attention should be paid to the spacing of the letters and the relationships of the counters to these spaces.

Here is a TypeDrawers thread on determining the ascender and descender heights:
http://typedrawers.com/discussion/1620/ascender-descenders-in-latin-type-design
Building a test text

There are many resources available online for rapidly building your dummy test text:

- **LibreText** is a libre software solution.
- **Adhesion Text**, made by Miguel Sousa was the first resource of this kind.
- **JAF Generator**, by Just Another Type Foundry.
- **Typable**, by Ondrej Job

Use real text

Those *dummy texts* are in a way "blind" texts; you can not actually, really, read them.

But once you have a dozen or so letters, you can construct real text to experience immersive reading. This is essential for deeply understanding how the design performs, so it's good to get to this stage quickly.

But watch out for the stale text effect. If you re-use the same real text for testing your typeface, it can become so familiar that you lose some perception abilities for how the typeface is performing.

Once you have a full alphabet, to ensure fresh text, you can set your operating system font, email application, or web browser's default font to be your font.

This was discussed on the Type Drawers forum [On The Use of Blind Texts thread](#).
Making the capital letters should follow a pattern very similar to the making of the lower case letters. You begin by designing key letters whose shapes and characteristics lend themselves to the design of characters which share a common shape. Just like with lower case letters the frequency with which letters are used also remain an important factor in the choice of the letters.

The first two letters to design are "H" and "O". The design these letters should not just be in relation to each other but should also relate to the existing lower case letters.

It is at this stage that you determining the proportion of the lower case to the upper case. You may want to adjust the ascenders and descenders of your lower case or adjust your capitals to the lower case to create the proportion that suit the purpose of your design.

The weight of strokes in the upper case often needs to be somewhat heavier than the strokes of the lower case. You may want to create an interpolation experiment to rapidly find how much heavier they should be.

The next set of letters to consider adding are A E S I N and either P or D and maybe V.

Depending on the style of the font you are making you may find that the capital letters require more variation in width than you have in the lower case letters. The width of the E S and P may be substantially narrower than the H or may be similar.

Generally the N and V are usually similar to H but a slightly wider.
The D may be similar to H or quite a bit wider.
The shape of O can tell you quite a lot about the C, G and Q. The shape of H tells you a bit about about I and J and the left side of B D E F K L P R.

It also tells you a little about T and U. The shape of A can tell you quite a lot about the shape of V.
The shape and proportions of V tells you a little about how to design Y W X. The shape of the Z is distinctive.
Line Spacing

When you have the word space and the n and o set you can begin to look at the line spacing. However, a full and final decision about line spacing isn't possible until you have Capital letters and some punctuation.

Think about line space intentionally

As is the case with letter and word spacing, having too much or too little line spacing can make your font look awkward in real-world usage. Above all else, finding the right line spacing balance is a matter of thinking about the question intentionally and of testing a range of options on the way to making a final decision.

As a general rule, most new font designers tend to err on the side of having too little line spacing in their font, so if you are unsure, adding additional space is usually a good idea.

You should also consider the scope of your project's language coverage when considering line spacing. If you test your font's line spacing only with unaccented characters, you are likely to settle on a line spacing value that leaves no room for accents. If you are certain your font will never be used with accented characters, this might be acceptable — but the odds are that your font will be used to set accented text. In that case, too little line spacing will cause the accents on one line to run into the bottoms of the glyphs above, and leave the reader with difficult (if not impossible) to read text.

One strategy to test whether your font's line spacing is proper for accented characters is to employ sample text from several languages.

Je to fotka, která nadchne všechny sportovní nadšence. Je to fotka, kterou můžete mít doma! Stačí se zapojit do charitativní dražby, jejíž výtěžek získá projekt Blesk Srdce pro děti.

It's a picture that inspires all sports enthusiasts. It's a picture that you can take home! Just get involved in a charity auction, the proceeds of which the project will flash heart for children.

For languages heavy in diacritical marks (such as Czech), line spacing should be taller than for languages that use no diacriticals. The examples above show Czech (above) and English with the same fairly wide line spacing.

Experiment with your font's line spacing in FontForge

In FontForge, you can set and adjust your font project's line spacing from within the Font Info window. Open this window by choosing Font Info from the "Element" menu, then click on the General tab. Note the values that FontForge has listed for Ascent and Descent. Unless you have made manual changes already, these two numbers when added together should equal the value of Em Size listed on the line below.
Now switch to the "OS/2" tab. On almost all computers, your font's line spacing will be determined by the Ascent and Descent values that you enter in this tab, under the Metrics heading.
There are three sets of values: Win Ascent and Descent, Typo Ascent and Descent, and HHead Ascent and Descent. You should set all the Ascents to be the same as the Ascent value you noted in the General tab. Next, you should set all of the Descents to be the same as the Descent value you noted in the General tab, with one important exception: you must make the Typo Descent number negative. Leave the value the same, but put a minus sign in front of it. Finally, uncheck all of the "is offset" options.

These settings will give you a sensible starting point. You can now proceed to test your font with this line spacing and make incremental adjustments until you arrive at eye-pleasing result.

If you find your linespacing is too tight and you don't want to or can't make the vertical metrics larger you can scale the glyphs down to gain more space for linespacing.
Punctuation and Symbols

Punctuation and other typographic symbols have a history of their own, separate and apart from the development of the alphabet. But you will find that the same design process still applies, including reusing and adapting component elements, and iteratively testing your design choices.

Simple punctuation glyphs

The first thing to do when designing punctuation is to create the '.' character, which is known as the full stop or period.

The shape of this glyph is often taken from the dot over the 'i,' which is sometimes called the tittle. After you copy the dot, you may want to make it a little larger. Testing several different sizes in printed text or on screen is advisable.

Once you establish a size that you are happy with, this dot can be used as the basis for a wide variety of other punctuation, including these glyphs: ; : ? ! ¡ ¿ · …
The next glyph to make is the comma. The shape of the comma can vary to an almost surprising degree. It may be valuable for you to look at a wide range of comma designs before you design yours.

The image below shows two of the most common forms that the comma may take.

The top of the comma is often slightly lighter than the period, because if it is the same it can look too heavy. In the sample image, the comma on the right is a good example of this compensation being applied. Another common mistake to watch out for with this glyph is making it too short.

When you have your comma it will be fairly easy to make the semi colon (;).

**Exclamation mark and question mark**

The exclamation mark can be deceiving in that it seems simple to make. If you look at a range of typefaces you will see that sometimes the design is indeed fairly simple.

However, this is a glyph which has a surprising amount of opportunity for expressing design. It often the case that even in a font which has very little contrast, the bar above the dot is somewhat heavier at the top than the bottom. The form of the exclamation mark usually relates to the design of the comma to some degree.
The question mark can also be quite difficult to make, because it requires you to balance an open curve over the dot below. As with the exclamation mark it is advisable to look at and even test a range of different solutions before choosing one for your design.
The design of the c, C, G, s, and S glyphs may provide some basis for the design of this glyph, but you may decide to choose a form that is distinct as well.

Additional symbols

Simple or vertical quotes — ’ and “ — are distinct from typographic quotes: ‘ ’ and ” ”.

Simple quotes can follow the shape of the bar over the dot in the exclamation mark, but they can also be designed separately. Usually typographic quotes are fairly closely related to the comma, however they should be longer than the comma and often curve more.
Brackets [] are relatively simple to make because they are so boxy in shape. Nevertheless their design should reflect the choices you have made in the rest of the typeface.

The main question to decide is how tall and deep they will be. The convention is that they should exceed the height of the capitals very slightly and descend below the baseline to approximately 3/4 of the depth of your lower case descenders.

These choices will also be reflected in the design of the parentheses () and the braces {}. The weight of the stems on all three of these symbols should be less than the weight of the stems of both the capitals and the lower case letters.

Be warned: when testing the characters [] # in the metrics window, they may not show up. This is because they are reserved by the program. Instead of typing [] and #, you must type /bracketleft /bracketright and /numbersign .
Parentheses should draw on the design of related shapes, such as D, C, and G.

Braces are notable in that their design varies to a greater degree. Braces have this in common with the question mark. The distribution of weight in braces may be like weight distribution of the numbers, in that it may sometimes violate the rules you follow in the rest of the design.
Completeing the Lower Case

You may have noticed in fonts you've seen before that, while each letter has its own shape, they all relate to each other. By carefully de-constructing a few glyphs, you gain the building blocks of nearly all the others.

Note the similarity between the upper terminals on this c and f:

Their shapes indicate that they belong in the same group, even though they are subtly different. The terminals are one of the identifying traits of a font, and generally are repeated on many of the letter forms.

However, excessive dependence on modularity shows its own marks in a design, and therefore should be avoided — unless that is a look you want.

**Proceeding with the other lower case letters**
You already made your letter 'n.' From this, you can easily derive the m, h, and u by cloning, stretching, and rotating, respectively. There are subtle changes in the spacing of the stems in the m and the u. The 'u' has changed not only its spacing but its serifs. This doesn't happen automatically; it's up to you to get in there and push the points around.

The 'i' can be derived from the stem of the 'n.' The 'l' can be made from the stem of the 'n' with some adjustments.

**Making the d From the Stem of h and o**

Open the letter 'd''s glyph window by double-clicking below the 'd' in the font view. From the font view, copy the 'o' and paste it into the letter 'd''s glyph window. Then do the same for the 'h'. At this point you can delete the part of the h that you're not going to use. Position the remaining pieces together so they resemble a 'd.'
Clearly, there's more work to be done here. We'll make some adjustments. Narrow the right side of the o where it meets the stem.
To improve the optical spacing and allow the shape to look more balanced, make a little room at the serif by adding a point to the stem and pushing the bottom points to the right.

Below is an overlay of the starting shape and the new shape.
Now that you know how to assemble from existing parts, you can make other similar letters. Keep in mind the subtleties that make each letter individual, yet still part of a family.

**Deriving the b, p, and q**

Now that you have the d, by flipping and rotating you can make a reasonable b, p, and q. Again, be aware of how the serifs and the contrast differ in each letter. Your font doesn't have to do this exactly the same way, but it's one of the things you should think about.
Make the g

You can start with the q, stretching and altering the tail, to make the single bowl g. No shapes closely resemble the binocular g. The binocular g usually needs to be noticeably lighter in order to look right when set with other letters.
On to f and t

The t has an ascender, but it's generally shorter than the ascenders of the other lower case letters. By comparison, the f is much taller and usually encroaches on the space of the letter next to it. They both have crossbars which are generally at the same height, width, and thickness. Often you can copy from one to the other.
Now make the e

The e will be loosely based on the o. The crossbar of the e is lower than that of the t, but has the same thickness. The hook at the bottom of the e will be informed by the bottom of the t.

From the e comes c

Creating the c from the e involves deleting the crossbar and adding the terminal at the top. The upper terminal of the c can be similar to the upper terminals of other letters such as the a, and f, and r. The terminals of the c can also form the basis for the s. The e can also influence the proportions of your a.
v, w, x, y, and z

These letters are somewhat difficult because they don’t have forms that are related to the other letters. This means you have to just jump in and draw the v. Make the down-stroke as thick as your thick stems, and make the upstroke as thin as the thinner strokes in your other letters. Once you have the v, you have a basic plan for the w and y. For x and y, focus on matching the contrast of the rest of the design while compensating for the illusions that occur in diagonal and crossing diagonal forms.
Diacritics and Accents

A diacritic is a mark added to, or combining with, a letter, often used to change the sound value of the letter to which the mark is added. Some diacritical marks (such as the 'acute' and 'grave') are often called accents. Diacritical marks may appear above or below a letter, within it or between two letters.

Some examples of diacritics

Lowercase 'a with grave' (unicode u+00e0). Created in a font by combining the lowercase 'a' glyph (unicode u+0061) and the 'combining grave accent' glyph (unicode u+0300).

Lowercase 'a with circumflex' (unicode u+00e2). Created in a font by combining the lowercase 'a' glyph (unicode u+0061) and the 'combining circumflex accent' glyph (unicode u+0302).
Lowercase 'a with ogonek' (unicode u+0105). Created in a font by combining the lowercase 'a' glyph (unicode u+0061) and the 'combining ogonek' glyph (unicode u+0328).

Lowercase 'c with cedilla' (unicode u+00e7). Created in a font by combining the lowercase 'c' glyph (unicode u+0063) and the 'combining cedilla' glyph (unicode u+0327).

Lowercase 'o with double acute' (unicode u+0151). Created in a font by combining the lowercase 'o' glyph (unicode u+006f) and the 'combining double acute accent' glyph (unicode u+030b).
FontForge can automatically create accented characters in 2 main ways;

1. FontForge contains rudimentary information on where to place diacritic marks, so can automatically build most accented characters.
2. For much greater control of diacritic placement, FontForge can place diacritic marks based on the position of user created anchor points.

It should be noted here that if you are not using anchors and lookup tables to position diacritic marks then if the glyph of a particular diacritic mark is not present in your font, FontForge will instead use a similar spacing character in place. For example, if the combining mark 'acutecomb' (u+0301) is not present, then FontForge will use the standard 'acute' (u+00b4) character when it automatically builds any acute accented glyphs. If the 'acutecomb' is present, then FontForge will always use that, unless you specifically force FontForge to use spacing characters for building accented glyphs.

**FontForge's basic auto placement of diacritic marks.**

In FontForge’s 'Element' menu, is a function called 'Build' that can be used to create accented characters, certain composite characters and some duplicate characters. To auto build accented characters FontForge uses the 'Element > Build > Build Accented Glyph' function. This function can also be performed with the keystroke ‘ctrl + shift + a’. So, using the example of building the 'a acute' character (u+00e1), we would need to have already created the lowercase 'a' (u+0061) and the 'acutecomb' glyph (u+0301). Then selecting the 'a acute' character slot and using the 'Element > Build > Build Accented Glyph' function, FontForge will place a reference to the lowercase 'a' glyph and a reference to the 'acutecomb' glyph into the 'a acute' character slot (see below).
This automatic placement of diacritic marks can be tuned by preferences, found in the ‘accents’ section of FontForge’s preferences menu ‘File > Preferences > Accents’ (see below).
'PreferSpacingCharacters' - selecting this option to 'On' will force FontForge to build accented glyphs with spacing characters even if the appropriate combining characters are present. This option is ignored when using anchors to position diacritic marks.

'AccentOffsetPercent' controls the amount of vertical space between the base glyph and the mark glyph. The value entered here is a percentage of the em square of the font. So a value of '6' will offset the mark glyph from the base glyph by 6 percent of the font's em square.

The preferences for the horizontal placement of the mark glyph can also be set. Selecting 'On' for the preference 'AccentCenterLowest' will centre the accent glyph to the lowest point of the base glyph.

Selecting 'AccentCenterHighest' to 'On' will centre the accent to the highest point of the base glyph.

Selecting both the above preferences to 'Off' will centre the accent into the width of the base glyph. Selecting both the above preferences to 'On' will centre the accent in the width of the character slot.
Using Anchor Points to place diacritics

The most accurate and efficient way to build accented characters in FontForge is to use 'anchor points'.

Anchor points allow fine control of the positioning of exactly where the diacritic mark will be positioned in relation to each base glyph in the accented characters. So, in the case of the 'a' ogonek' character, the 'a' glyph is the base glyph, and it will be positioned normally, the 'ogonek' glyph is the 'mark glyph' and will be positioned so that the anchor point of the 'mark glyph' coincides with the anchor point in the base glyph.

In the example below, creating an 'a' ogonek' character, an anchor class has been created called 'bottom'. In the lowercase 'a' glyph, the 'bottom' anchor is placed at the bottom of the stem of the 'a'. This is the 'base glyph' form of the anchor. (see below)

In the 'ogonek' glyph the 'bottom anchor is placed at the top of the ogonek glyph, in the form of a 'mark' anchor. (see below)
Then, when the 'a ogonek' character is built (using the 'Build Accented Character' function) the 'bottom' mark anchor point will be placed at the same location as the 'bottom' base anchor point, ensuring that the referenced ogonek glyph is placed correctly at the foot of the stem of the referenced 'a' glyph (see below). This exact and automatic placement would not have been possible without using anchor points to position the base and mark glyphs.
Creating anchor points for placing diacritic marks (Mark to base positioning)

FontForge uses lookup features known as 'mark-to-base' for creating and positioning anchor points. These mark-to-base lookups can be created and edited in the GPOS Lookups section of the Font Info of your font ('Element>Font Info>Lookups>GPOS').

From the GPOS Lookups window, click on 'Add Lookup' and choose the Type 'Mark to Base Position', then choose 'Mark Positioning' from the 'New' column of the Feature pane (see below). Click 'OK' to close the window.
With the new lookup selected, click 'Add Subtable'. In the resulting window (see below) you can create your anchor classes.

In this example (below), two anchor classes have been created, 'top' and 'bottom'. The 'top' anchor class will be used to position diacritic marks that are placed above glyphs, and the 'bottom' anchor will be used for positioning marks below glyphs.
To place an anchor with a glyph, simply use the right mouse click in a glyph edit window, and select the function 'Add Anchor' from the right-click menu. The dialogue box that appears enables you to assign whether the anchor is a base or mark anchor. The anchor's position can also be fine tuned from this dialogue box. Alternatively the anchor can be moved by being dragged to position with the mouse, or moved by using the up, down, left and right keys. The anchor point can also be edited by right clicking on the anchor point and choosing 'get info' from the mouse click menu.

**Control of Anchor Classes**

FontForge also contains a useful graphical interface for controlling the position of whole classes of anchor points, enabling the user to fine tune the position of, for example, all the acute accents at once in a font, or all the anchors in a class contained in, for example, characters that reference the lowercase 'e'. In the examples below we can see how to use this graphical interface to fine tune the position of all acute accents in a font, and, to fine tune a class of anchors across all characters that reference the lowercase 'e' glyph.

Once you have created anchor classes within your mark-to-base position lookups, and added anchors to some glyphs, you can control these classes from "Element>Font Info>Lookups>GPOS" and then editing a subtable that contains anchor classes. You will then see this window:
From here select the class you wish to edit and click on the 'Anchor Control' button. You will then be presented by a graphical interface to that class. In the examples below we are editing the control of the 'top' class. In the first example (below) the lowercase 'e' has been selected from the 'Bases' section of the drop down menu. When a base glyph is selected, all characters that reference that glyph and contain a 'top' base anchor, will be displayed in the preview pane. We can then adjust the position of the 'top' base anchor to see how it effects the position of all glyphs that contain the 'top' mark anchor.

In the second example, below, the 'acute' glyph has been selected from the 'Marks' section of the drop down menu. When a mark glyph is selected then all glyphs that reference the selected glyph and contain a 'top' mark anchor will be displayed for preview.

Other resources

- http://urtd.net/projects/cod/about
- http://diacritics.typo.cz/
- http://scripts.sil.org/ProbsOfDiacDesign
- https://twitter.com/fostertype/status/610292546971893760
Numerals

Numerals are often difficult for font designers — and for several reasons. One is that numerals have a very large number of curves. Another is that numerals often use conventions in their shapes that are different from (or are even in violation of) the visual conventions seen in the rest of the font design. Furthermore, numerals can have very large number of strokes (like 8 and 5 do), or they may have large white spaces (like 1, 7, and sometimes 2 and 4). Both situations can be hard to manage. Finally, there is the problem of how to make sure your zero looks different from the capital O.

It can be useful to look at the numerals found in a wide variety of fonts to become more familiar with the ways in which designers cope with these problems.

In those numerals with a dense number of strokes (such as 8), you may find that designers allow the stroke widths to become a little thinner than is typical of the letters in the font. A similar approach can be seen the design of the double story g.

Conversely, to compensate for numerals with large white space proportions, some strokes are likely to become heavier than would be typical.

In the case of distinguishing the zero from the capital O, there are a wide range of solutions — such as making the zero narrower than the O, or a zero that is perfectly round, or perhaps (especially in a monospace font) having a slash through the zero.

Having the zero narrower than the capital O while sharing its height is the common approach. This approach is typical of lining numerals. Lining numerals are the most common style for numerals. Examples of fonts that use this approach include: many Garamonds, Futura, and the Google web font Open Sans. Below is Open Sans showing the zero, capital O, zero and then other numerals.

000123456789

A perfectly round or nearly perfectly round circle is less common, but does exist. Examples of fonts that use this approach include the Google web font Vollkorn as well as other commercial types such as Mrs Eaves, Vendeta and Fleischman BT Pro. Fonts that use oldstyle proportional numerals are more likely to feature this approach. Sometimes a zero at x-height but which is narrower will also be seen.

Numerals also come in up to 11 identifiable styles when you include fractions, superscripts and subscripts. We will look at the 5 most common ones.

Lining style numerals

The most common styles of number found in fonts are Tabular Lining and Proportional Lining. Lining refers to the heights that the numbers use. If it is a lining style the heights for all the numbers will be optically the same. The difference between Tabular Lining and Proportional Lining numbers is that in Tabular Lining all the numbers also share the same widths. This style is useful for spreadsheets and any other purpose where it is helpful for numbers to stay stacked up in neat lines both horizontally and vertically.
Proportional lining numbers have the advantage of having the ability to looking more visually even because the forms and spacing of the numbers can vary to compensate for differing stroke density.
Ranging or Old style numerals
Tabular numbers are a relatively new invention in historical terms. Before they existed there were old style proportional numbers. Old style numbers are useful if you want the numbers to mix in and share the style of a text.

Tabular oldstyle numbers are fairly rare. They can be useful in an annual report where you want the feeling of an old style number but the tabular spacing typical of that kind of document. The image above is from a typewriter Library catalog card.

**Hybrid style numerals**
Hybrid numerals don't share the font's cap-height or x-height, but instead occupy their own height. The term "hybrid" refers to a mixing of the old-style and lining numerals. Examples of fonts that use hybrid style numerals include Georgia and the Google web fonts Merriweather and Donegal. The zero, capital O, zero, 1, 2, 3, etc glyphs from Merriweather are shown below.

000123456789
Bold and Other Weights

When we talk about the style "bold," we are really talking about a broader variable, which is weight. Weight can include anything from very very thin hairline letters to enormously heavy letters. This variable is used in text typography to create strong separation between bodies of text, and it is used in graphic design either to draw attention to a word or short texts, or to give text a specific feeling (rather than to contrast it with other text).

While you may want to do a wide range of things with weight it is likely that your first experience with adjusting weight will be to try to create a bold to accompany your regular text weight.

Because you are using FontForge you have a distinct advantage. Unlike many font editing programs, the results you get from FontForge style filter may actually be suitable for use — moreso than the ones you would get in commercial type design software. This is because the algorithm it uses is exceptionally sophisticated.

Creating a bold version of a font can be rapidly approximated by running a filter called Change weight (which you will find in the Element > Styles menu) to add weight to your glyphs.

The automatic nature and relatively high speed of this process makes it ideal for testing what weight you may want for your bold. You may want to try running this filter several times and save several versions to compare in text next to your regular. That said, you may still need to either alter the result further after running the filter, or manually adjust individual glyphs in order to get a result which is satisfactory.

It is also worth remembering that glyphs which do not have a density of strokes (such as 1, i, l, I, j and J) may need to be heavier, while glyphs which do have a density of strokes (such as a, e, g, x, B, R, 8, and &) will need to be less heavy than the other glyphs.

Font interpolation

FontForge does have a function to interpolate between separate fonts (see the the Interpolate Fonts function from the Element menu). Font interpolation is a technique that can be used for creating intermediate weights from two other weights. Therefore one way of deciding about the weight of your bold is to create a bold which is definitely heavier than you need, then to interpolate several different weights between this overly bold design and your regular.

Using this technique you can more rapidly find the weight you feel is most appropriate for your project. The same technique can be applied to help decide about even heavier weights such as the "heavy" and "black," as well as lighter ones like "book" and "thin" styles. You can also set negative values on interpolation, for example you will get a "bold" style if you interpolate a "regular" with "thin" at -50%.

By this logic, it may seem like the best and most efficient way of making a regular weight and all the other weights you may need, would be to make a very thin and a hyper-bold font, then generate everything you need from these. However, the result of that approach is likely to be excessively bland. Instead, it is often the case that each significant change in weight will require its own master design from which other middle weights can be made.

Further Reading

Bold and Other Weights
Italic

Italics are probably the most misunderstood style in type design, but they are also the style with the greatest potential excitement and fun due to the large number of variables for you the designer to play with.

Italics are different from bolds in that they are not meant to appear to have a different weight than the regular. Instead, they are meant to offer a different texture than the regular. Greater intensity in this difference will mean that the italic is especially useful for creating a sense of contrast with the regular. This stronger effect is useful for highlighting single words or short passages of text. In contrast, a less-different texture is often useful in situations where you are setting multiple lines, whole paragraphs, or even even pages in an italic.

Slant

The variable most commonly associated with italics is slant. Indeed, when a web browser is asked for an italic in a CSS rule and there is no Italic, it will simply slant the regular to create a synthetic or faux italic. It is probably not surprising that when people first begin designing type they also consider this approach. The origins of this idea go back to the mid-20th Century and modernism as it was applied to design. This is why the first italics seen in typefaces such as Helvetica were also slanted versions of the regular.

How much slant?

Some Italics have no slant. No, really! These italics are called upright italics. However it is likely that if your design has only one italic in it that you will choose for that italic to have some degree of slant. In general, italics tend to slant between 4-14 degrees. Most contemporary fonts slant between 6-9 degrees.

While slant can be important to the design of an italic, is easy to notice, and can even be done with some limited success using an automatic filter, it is not the only variable that you can use to help separate your italic from your regular. You may want to consider using one or more of the following variables in addition to slant.

Italic construction

The term "italic" does not in fact refer to the slant seen in in many italics designs but instead refers instead to a style of writing which became popular in 14th century Italy. This style of writing was a faster and a connected form of writing which uses a different construction for its letters than is seen in regular. This different construction or pattern of strokes is what type designers are referring to when they say they have designed a "real" or "true" italic. This construction has many sub characteristics that you may choose to include in an italic design.

Triangular counters

The most obvious of these characteristics is the triangular countershape created by letters with joins. These letters include a, b, d, g, h, m, n, p, q, and u. This variable is powerful, partly because countershape is a powerful variable, but also because of the great number of letters with the feature. That fact, combined with the high frequency of their usage in most languages, is also a very large (and probably the even greater) factor.

When designing your italic, you can very effectively tune the effect your italic gives by making relatively small adjustments to the height of the joins. Subtle changes can give surprisingly large results. Still, not all italic fonts take advantage of this variable.
In and out strokes

Many italic fonts make use of asymmetrical serifs, in the form of in- or out-strokes, or both. When only one is used, it is more common to use the outstroke and to have an upright style applied where the instroke might have been. The intensity of the effect that instroke and outstroke has can be controlled by the weight of the strokes and by adjusting how long they are. Like triangular counters, a great part of their utility and power comes from the fact that so many letters use them.

Condensation

Italics are normally somewhat less wide or more condensed than the regular style. Because condensation is a feature seen across all of the letters in the italic, it is a very powerful variable. This variable can be employed in both a gross and subtle manner. If you choose to use this variable, it is necessary to adjust the weight of the strokes to make the italic appear to be the same or nearly the same weight as the regular design. The more condensed your italic is, the more you will need to make this adjustment.

Mixing variables

Most italics use all of the variables listed above in various proportions. You may find that it is useful to look at a range of italic designs and analyse which variables are being used and in what strength. When you do this, you will notice that none of the variables are used at full strength. Instead, one of the variables tends to lead, with some limited use of the others. The stronger the use of the variables the more contrast your italic will have from the regular.

In is also notable that in the last ten years we have seen an increasing number of type designers choose to offer not just one italic in their type families, but two or even more. It is also notable that dictionaries sometimes make use of more than one style of italic.

When they were first made for printing, italics were not thought of as part of the same type design or type family. This idea is one which became standard over the 19th and 20th Centuries. Even the idea of mixing italics with regular was not part of the original idea behind this script. The first italic fonts were used to set entire books, instead of the upright roman style. It is probably safe to assume that the role of the italic will continue to evolve.
Spacing, Metrics and Kerning

The spaces between characters are an important, integral part of the design of a font.

Designing a font’s letter spacing should be carried out as an integral part of the whole process of designing a font. Good spacing is necessary for a font to function well.

In FontForge, the Metrics Window allows you to design the metrics of your font, alter the spacing between them, and test how glyphs look together. Metrics Windows can be opened from the ‘Window’ menu, or by using the Control-k command.

The space between any two glyph has two components; the space after the first glyph, and the space before the second glyph. These spaces between glyphs are composed of the ‘side bearings’ from each glyph pair. Each glyph has a left side bearing and a right side bearing, in the example below of the lowercase ‘a’ of Open Sans the right sidebearing has a value of 166 units, and the left sidebearing has a value of 94 units.

Basic Functions of the Metrics Window

The side bearings of characters can be edited in FontForge’s Metrics Window in 5 ways:

- Manually dragging each side bearing boundary.
- Manually dragging a character. Note though that dragging a character will only effect the value of the left side bearing.
Side bearing values can be altered by directly editing their value in the metrics tables of the Metrics Window.

The value of side bearings can be incremented / decremented by using the keyboard.

Using commands in the Metrics Window’s Metrics menu.

Adjusting Side Bearing Values with the keyboard.

One method of adjusting metric values quickly and accurately in FontForge is by using the up, down, left and right keys of a keyboard. The up and down keys are used to increment / decrement values and alt+up, alt+down, alt+left and alt+right are used for navigating around the different value fields of the Metrics Window.

General Principles

As a general principle symmetric characters such as 'A' 'H' 'I' 'M' 'O' 'T' 'U' 'V' 'W' 'X' 'Y' 'o' 'v' 'w' 'x' will have symmetric side bearings, e.g. the left and right side bearings of an 'H' will be the same value. Note though that this is not a hard and fast rule, but a general one.

As you space the characters that you design, you should trust your eyes. The bottom line is to 'design - look - adjust - look again'.

For the absolute beginner; do not assume that reliable results are achieved by relying on the measured space. For example, whilst the measurements between two characters may be unequal, the eye can see them as equal. An obvious example of this can be seen when attempting to space the characters 'H' and 'O'. So for the example below, the side bearings of the 'H' and 'O' are equal, but look unequal. In the lower line, the side bearings are not equal but the spacing appears balanced.

A tool for generating such texts is available from http://tools.ninastoessinger.com/

Metrics Menu Commands for editing metrics

'Center in Width' - This centers the current glyph within its current width.

'Window Type' - FontForge's Metrics Window can be set to behave in 2 ways for metrics adjustment;

- 'Advance Width Only' - in this mode metrics view may only be used to adjust the advance widths of glyphs.
- 'Both' - In this mode metrics view will adjust either the advance width or kerning values.

'Set Width' - this command allows you to change the width of the current glyph.

'Set LBearing' - allows you to change the left side bearing value.

'Set RBearung' - allows you to change the right side bearing value.
A basic approach to spacing

The following method is designed to get you started effectively towards designing the metrics of your font.

Starting with a string of lowercase 'o' characters in the metrics window, the left and right sidebearings can be adjusted until the spacing of the characters looks and feels right. One way to look for this 'rightness' is to look for the whitespace between the 'o' characters to balance the whitespace inside the 'o' characters. In general, with the exception of slanted or italic fonts, the left and right side bearings of a lowercase 'o' should be of equal value. Once you are happy with the spacing of your string of 'o' characters, introduce the 'n' character from your font (see below) and then look to adjust the side bearings of the 'n' so that it's spacing fits into the balance of the string of 'o' characters (see below). Note that due to the nature of the way our eyes see, the right side bearing of an 'n' will always be a smaller value than the left side bearing, and the side bearings of the 'o' will be smaller than the side bearings of the 'n'.

Once both the 'n' and 'o' are adequately spaced their sidebearings can be used to create the sidebearings for an array of other characters, for example:

- The left side bearing of the 'o' can be used for the left side bearing of the 'c', 'd', 'e', and 'q'.
- The right side bearing of the 'o' can be used for the right side bearing of the 'b' and 'p'.
- The right side bearing of the 'n' can be used for the right side bearing of the 'h' and 'm'.
- The left side bearing of the 'n' can be used for the left side bearing of the 'b', 'h', 'k', 'm', 'p' and 'r'.

Note - the above should be used as a guide only that can be used as a super effective starting point for finding correct values for these side bearings.

From here it makes sense to then space the rest of the side bearings of the lowercase characters against strings of 'n' and 'o' characters, as seen in the diagram above. Again, trust your eyes to reach correct balance of characters.
Uppercase characters

Uppercase characters can be spaced using the same principles as above. For example, start with the string ‘Hooooo’ and adjust the right side bearing of the ‘H’ until it feels balanced against the string of ‘o’ characters. With the left side bearing of the ‘H’ being equal to the right side bearing, the uppercase ‘O’ can then be spaced against the ‘H’ (see below).

From here all other characters can be spaced against the characters which have already been spaced. It should be noted that this method can be used as a good starting point for spacing a font, but it is likely that more minute fine tuning of spacing will also be needed to achieve higher levels of good letter spacing. Other strings of characters that are useful in this can be arrays such as ‘naxna’, ‘auxua’, ‘noxno’, ‘Hxndo’.

Kerning

Kerning is the adjustment of the spacing between specific character pairs. Kerning enables individual spacing of character pairs that is applied in addition to the spacing provided by a character’s side bearings. Common examples of character pairs where kerning is often needed to improve spacing would be ‘WA’, ‘Wa’, ‘To’, ‘Av’. In the examples below, we can see that without kerning the spacing between the letter pairs ‘T-o’ and ‘V-a’ are too wide, whereas with kerning the space between these character pairs is much more balanced with the feel of the spacing of the rest of the font.

The Metrics Window in FontForge can be used to design both side bearings and kerning values. Kerning values can be applied to a font in a number of ways in FontForge, 2 of these are shown below, kerning with classes and kerning with individual pairs;

FontForge's Metrics menu

'Window Type' - FontForge’s Metrics window can be set to behave in 2 different ways to enable kerning adjustment;
'Kerning Only' - in this mode the metrics view may only be used to adjust kerning.

'Both' - In this mode metrics view will adjust either the advance width or kerning values.

'Kern By Classes' - This command provides the user with a dialog to manipulate kerning classes.

'Kern Pair Closeup' - This command provides the user with a dialog from which you can adjust already existing kerned pairs or create new pairs (see below).

Adjusting kerning values with the keyboard

Just like with adjusting side bearing values, kerning values can be quickly and accurately edited in FontForge by using the 'up', 'down', 'left' and 'right' keys of a keyboard. The 'up' and 'down' keys are used to increment / decrement values and 'alt+up', 'alt+down', 'alt+left' and 'alt+right' are used for navigating around the different value fields of the metrics window.
Kerning individual pairs

This is the most basic level of creating kerning pairs in FontForge. In the Metrics Window the kerning value between 2 characters can be manually adjusted either by dragging the right-hand character to or from the left-hand character, or by editing the kerning value directly in the metrics table of the window. To change kerning values by dragging characters use the kern-tool handle that appears when the mouse cursor is hovered between 2 characters (see screenshot below). The kerning value in the metrics table can be edited by manually entering values or by incrementing / decrementing the value using your keyboards up / down keys.

Kerning with classes

A 'kern class' in FontForge can be created to build groups of characters who will all have the same kerning value applied, so for example a class can be created, let's call it 'o_left_bowl' in which the characters 'o', 'c', 'd', 'e', 'q' will always have the same kerning value when preceded by, for example, the character 'T'. The 'T' could also itself be a member of another class that would likely include other characters such as Tcaron and Tbar. Effectively, class kerning can save you a lot of time.

The most direct way to create kerning classes is from the "Kern by classes" item in FontForge's "Metrics" menu.

- Select "Kern by classes" and you will be presented by the "new lookup" window.
- Click on the "New Lookup" button and another window will pop up, where you can create a kerning feature lookup.
- Chose the item "pair position kerning" from the "Type" drop down menu.
- Now click on the down arrow next to "NEW" in the "Feature" column, and choose "Horizontal Kerning" from the drop down menu.
- Click on "OK". You can keep the default names that fontforge creates for you.
Now you are presented by the window where you can build you actual kerning classes (see above). The first character of a kerning pair will be chosen from the left hand column, and the second character of a pair will be chosen from the right column.

The Element > Font Info > Lookups tab provides an interface to class kerning in FontForge. The same interface is also got at via the
It brings up a dialog showing all the GPOS lookups (of which kerning is one) and their subtables. See screenshot below;
To create a new kerning lookup click on 'Add Lookup' and choose 'Pair Position (kerning)' as the lookup type and give the lookup its own, unique name (see below).
Each set of kerning classes lives in its own subtable. To create a subtable, click on ‘Add Subtable’. When you create a kerning subtable you will be asked whether you want a set of individual kerning pairs or a matrix based on classes. If you chose classes you will be presented with a following dialogue where you can create your classes. Note that you can choose to enable FontForge to ‘guess’ or ‘autokern’ the kerning values between the classes you are creating in the dialogue. If using FontForge to guess kerning values you will undoubtedly need an amount of trial and error and experimentation, but it can make sense to use the autokern function as a starting point to kerning your font.
For example in the screenshot above, 2 classes have been created; one class containing the 'T' character, and one class containing the 'o' character. On clicking 'ok' in the above dialog, you will be presented with the following window where you can fine tune the amount of kerning between these two 'T' and 'o' classes.
Manual kerning

If autokerned values need to be adjusted (and they will!) then this can be done in a number of ways.

- Via the 'kerning by classes' dialog window.
- Using the Metrics Window.
- Using the 'Kern Pair Closeup' command from the Metrics menu.

See also

Strategies for determining letter spacing
Making Sure Your Font Works, Validation

In a perfect world, your font would be ready to build and install on any modern computer without any special effort, but reality is messier—particularly during the design process. Fonts can have technical errors that prevent them from working or displaying correctly. For example, curves that intersect themselves will not render correctly because they do not have a "inside" and "outside." The various font file formats also expect glyphs to adhere to certain rules that simplify placing the text on screen, and fonts that break the rules can cause unexpected problems. An example of this type of issue is that all of the points on a curve should have coordinates that are integers. Finally, there are stylistic errors that are not technically incorrect, but that you will still want to repair—such as lines that are intended to be perfectly horizontal or vertical, but are accidentally slightly off-kilter.

FontForge offers tools that you can use to locate (and, in many cases, repair) all three categories of problem. Validating your font to eliminate these errors will thus not only ensure that it can be installed and enjoyed by users, but will ensure that finished project exhibits polish.

Find Problems

The first tool is called Find Problems, and is found under the Element menu. You must first select one or more glyphs—either from in the font view, the outline view, or the metrics view—then open the Find Problems tool. The tool presents you with an assortment of potential problems in eight separate tabs.
You can select which problems you are interested in looking for by checking the checkbox next to each, and in some cases providing a numeric value to check the font against. When you click the OK button, the tool will examine all of the selected glyphs, and report any problems it finds in a dialog box.

The problems that the Find Problems tool can look for are sorted into these eight groups:

- Problems related to points
- Problems with paths and curves
- Problems with references
- Problems with hinting
- Problems with ATT
- Problems specific to CID-keyed fonts
- Problems with bounding boxes
- Miscellaneous other problems

Not every check is necessary; some apply only to specific scripts or languages (such as those in the "CID" tab), while others apply only to specific, optional font features (such as the checks in the references tab). But you should check that your font passes those tests that examine the glyphs for required features, and several tests that look for optional but commonly-expected behavior. Several of the other tests provide feedback and guidance to you during the design process, and are worth exploring for that reason.

**First things first: test for required features**

In the "Points" tab, select the *Non-Integral Coordinates* test. This test makes sure that all of the points in each glyph (including both on-curve points and control points) have integer coordinates. Not every font output format requires this behaviour, but some do.

In the "Paths" tab, select the options *Open paths* and *Check outermost paths clockwise*. These are both mandatory features in all fonts; the first looks for any curves that are not closed shapes, and the second makes sure that the outer curves of every glyph are traced in clockwise order. It is a very good idea to check *Intersecting paths* as well; although modern font formats can support two intersecting paths, curves that intersect with themselves are not allowed. In addition, if a glyph has any self-intersecting paths then FontForge cannot perform the *Check outermost paths clockwise* test.

In the "Refs" tab, select all six tests. These checks all relate to references, in which a glyph includes paths from another glyph. For example, an accented letter includes a reference to the original (unaccented) letter, plus a reference to the accent character. All of the tests in the "Refs" tab are mandatory for at least one common output format, and all are good ideas.

Similarly, select all of the tests in the "ATT" tab. These tests look for missing glyph names, substitution rules that refer to non-existent glyphs, and other problems related to glyph names or OpenType features. The problems they guard against are uncommon, but all will cause the font to be considered invalid by one or more computer system, so they are worth including.

**Make life easier for your users: test for good behaviour**

The tests listed above will ensure that your font installs and renders correctly according to the rules set out by the various font formats, but there are a handful of others tests you should consider adding—especially at the end of the design process—simply because they check for common conventions followed by most modern typography.

In the "Points" tab, select *Control points beyond spline*. This test will look for control points lying beyond the endpoints of the curve segment on which they reside. There is rarely a reason that a control point should lie outside of the curve, so these instances usually signify accidents. It is also a good idea to select *Points too far apart*, which will look for points that are more than 32767 units away from the next nearest point. That distance is larger than most computers can deal with internally, and a point that far away is almost certainly unintentional (for comparison, a single glyph tends to be drawn on a grid of about 1000 units), so removing such points is important.
In the "Paths" tab, both the Check Missing Extrema and More Points Than [val] tests can be valuable. The first looks for points at the extrema—that is, the uppermost point, lowest point, and leftmost and rightmost points of the glyph. Modern font formats strongly suggest that each path have a point at each of its horizontal and vertical extrema; this makes life easier when the font is rendered on screen or on the page. check will look for missing extrema points. The second test is a sanity check on the number of points within any one glyph. FontForge's default value for this check is 1,500 points, which is the value suggested by the PostScript documentation, and it is good enough for almost all fonts.

As its name suggests, the "Random" tab lists miscellaneous tests that do not fit under the other categories. Of these, the final three are valuable: Check Multiple Unicode, Check Multiple Names, and Check Unicode/Name mismatch. They look for metadata errors in the mapping between glyph names and Unicode slots.

**Help yourself: run tests that can aid design**

Many of the other tests in the Find Problems tool can be useful to find and locate inconsistencies in your collection of glyphs; things that are not wrong or invalid, but that you as a designer will want to polish. For example, the Y near standard heights test in the "Points" tab compares glyphs to a set of useful vertical measurements: the baseline, the height of the "x" glyph, the lowest point of the descender on the letter "p", and so on. In a consistent typeface, most letters will adhere to at least a couple of these standard measurements, so the odds are that a glyph that is nowhere near any of them needs a lot of work.

The Edges near horizontal/vertical/italic test in the "Paths" tab looks for line segments that are almost exactly horizontal, vertical, or at the font's italic angle. Making your almost-vertical lines perfectly vertical means that shapes will render sharply when the font is used, and this test is a reliable way to track down the not-quite-right segments that might be hard to spot with the unaided eye.

You can use other tests to locate on-curve points that are too close to each other to be meaningful, to compare the side bearings of similarly-shaped glyphs, and to perform a range of other tests that reveal when you have glyphs with oddities. Part of the refinement process is taking your initial designs and making them more precise; like other aspects of font design, this is an iterative task, so using the built-in tools reduces some of the repetition.

**Validate font**

FontForge's other validation tool is the whole-font validator, which runs a battery of tests and checks on the entire font. Because the validator is used to examine a complete font, you can only start it up from the font view window; you will find it in the Element menu, under the Validation submenu. The validator is designed to run just those tests that examine the font for technical correctness—essentially the tests described in the "test for required features" section above. But it does execute the tests against the entire font, and it does so far more rapidly than you can step through the process yourself using the Find problems tool.
The first time you run the validator during a particular editing session, it will pop up a dialog box asking you whether or not it should flag non-integer point coordinates to be an error. The safe answer is to choose "Report as an error," since sticking with integral coordinates is good design practice. When the validator completes its scan of the font (which will be mere seconds later), it will open up a new dialog box named Validation of Whatever Your Font Name Is. This window will list every problem the validator found, presented in a list sorted by glyph.
But this window is not merely a list of errors: you can double-click on each item in the list, and FontForge will jump to the relevant glyph and highlight the exact problem, complete with a text explanation in its own window. You can then fix the problem in the glyph editor, and the associated error item will immediately disappear from the validator's error list. In many cases, the error will be something FontForge can automatically repair; in those cases the explanation window will have a "Fix" button at the bottom. You can click it and perform the repair without additional effort.

For some problems, there is no automatic fix, but seeing the issue on-screen will help you fix it immediately. For example, a self-intersecting curve has a specific place where the path crosses over itself—it may have been too small for you to notice at a glance, but zooming in will allow you to reshape the path and eliminate the problem.

For other problems, there may not be one specific point at which the error is located. For example, if a curve is traced in the wrong direction (that is, counterclockwise when it should be clockwise), the entire curve is affected. In those instances where FontForge cannot automatically fix the problem and there is no specific point on the glyph for the validator to highlight, you may have to hunt around in order to manually correct the problem.

Finally, there are some tests performed by the validator that might not be a problem from the final output format you have in mind—for example, the non-integral coordinates test mentioned earlier. In those cases, you can click on the "ignore this problem in the future" checkbox in the error explanation window, and suppress that particular error message in future validation runs.

**Fix problems as you edit**

Most of the errors that the Find problem tool and the whole font validator look for can be corrected during the editing process, so do not feel any need to defer troubleshooting while you work. For example, View > Show submenu has options that highlight problem areas during editing; the Element menu hold commands like Add Extrema that will add the extrema points expected in most output file formats, and checkboxes to indicate whether the selected path is oriented in the clockwise or counterclockwise direction. If you flip a shape (horizontally or vertically) in the glyph editor, you will notice that its direction is automatically reversed as well. If you click on the Correct Direction command in the Element menu, FontForge will fix the clockwise/counterclockwise orientation immediately. Getting in the habit of doing small fixes like this as you work will save you a bit of time during the validation stage later.

**Does the Design Work?**

Typefaces can 'work' better or worse in two ways; readability and legibility.

Legibility means the designs of glyphs are distinct enough to be instantly recognised correctly. Here are some pairs that are often too similar:

- the letter "L" and the number "1"
- the letter "O" and the number "0"
- the letter “Z” and the number “2”
- the numbers “1” and “7”

Readability means all the glyphs work well together for a familiar, comfortable reading experience. Creating test documents is the best way to ensure this. If you have a complete alphabet then you can typeset real text - for example using FontFriend to drag and drop your font into a long news article you wish to read, then printing it out.

However, if your font only contains a fraction of the alphabet, you can use a test text generator such as LibreText.org and any word processor, desktop publication application or general illustration program (such as Inkscape) to create test documents.

**Testing the font in different environments**

When testing fonts on Microsoft Windows, the Font properties extension can be helpful for quickly reviewing the internal font metadata, such as version numbers.

If you install development fonts that make Windows behave erratically, John Hudson described how to clear out corrupt fonts on TypeDrawers:

```
Restart Windows in recovery console mode. In the console, navigate to the Windows/Fonts folder, and delete all entries for the Rhodium font. Then navigate to Windows/System32 and delete the 'FNTCACHE.DAT' file (not the .dll) Then restart Windows. The font cache .dat file will be rebuilt, and then you can reinstall a clean copy of the Rhodium font and see if it behaves. (Don't worry if you still get a message saying the font is already installed: at that stage Windows is lying to you.)
```
The Final Output Generating Font Files

Although you can do a wide range of testing within FontForge itself, you will need to generate installable font files in order to perform real-world testing during the development process. In addition, your ultimate goal is of course to create font that you can make available in an output format for other people to install and use. You will use the Generate Fonts tool (found in the File menu) to build a usable output font regardless of whether you are making it for your own testing purposes or to publish it for consumption by others, but you will want to employ a few extra steps when building the finished product.

FontForge can export your font to a variety of different formats, but in practice only two are important: TrueType (which is found with the .ttf filename extension) and OpenType CFF (which is found with the .otf extension). Technically the OpenType format can encompass a range of other options, but the CFF type is the one in widespread use.

Quick and dirty generation for testing

To build a font file for testing purposes — such as to examine the spacing in a web browser -- you need only to ensure that your font passes the required validation tests.

You can use the Validate Font tool found in the Element menu to do this (see the chapter on validating fonts for a more detailed explanation), or you can select all of the glyphs (hit Control-A or choose "Select" -> "Select All" from the "Edit" menu) then run a few commands to apply some basic changes in bulk. Be sure to save your work before you proceed any further, though: some of the changes required to validate your font for export will alter the shapes of your glyphs in subtle ways.

For OpenType fonts, first correct the direction of all of your paths. Hit Control-Shift-D or choose "Correct Direction" from the "Element" menu. Next, check to make sure that you have not left any unclosed paths. Choose "Find problems" from the "Element" menu, select the Open paths option in the "Paths" tab, and click OK to run the test. Once your font passes the test without errors, you are ready to generate OpenType output.

For TrueType fonts, a few additional steps are required. You should first correct the direction of all of your paths as described above. Next, adjust all points to have integer coordinates: either hit Control-Shift-underscore, or choose To Int from the "Element" -> "Round" menu. Finally, open the "Find problems" tool, select the Open paths test as described above, and also select all of the tests in the "Refs" tab.

After you can run these tests without errors, you will then need to convert your paths to quadratic curves. Open the "Font Info" window from the "Element" menu. Click on the "Layers" tab, and check the All layers quadratic option. Click OK at the bottom of the window, and you are ready to generate TrueType output.

Building the font files

Open the Generate Fonts window by choosing it from the "File" menu. The top half of the window shows the familiar file-chooser options — a list of the files found in the current directory, a text-entry box for you to enter a filename, and buttons to navigate to other folders and directories if necessary. This is strictly a means to help you quickly find the right place to save your output file, or to choose an existing font file if you intend to overwrite a previous save. All of the options you need to look at are found in the bottom half of the window.
On the left-hand side is a pull-down menu from which you select the format of the font you wish to generate. You should choose either TrueType or OpenType (CFF), as discussed earlier. On the right-hand side, make sure No Bitmap Fonts is selected. On the line below, make sure No Rename is selected for the "Force glyph names to:" option. You can check the "Validate Before Saving" option if you wish (to potentially catch additional errors), but this is optional. Leave the "Append a FONTLOG entry" and "Prepend timestamp" options unchecked.

Click the "Generate" button, and FontForge will build your font file. You can load the font in other applications and run any tests, but when you are ready to return to editing, remember to re-open the saved version of your font that you created before generating your .ttf or .otf output.

### Generating for final release

Designing your font is an iterative process, but eventually the day when come when you must declare your font finished — or at least ready for public consumption. At that point, you will again generate a .ttf or .otf output file (perhaps even both), but before doing so you will need to work through a few additional steps to create the most standards-compliant and user-friendly version of your font file.

First, follow the same preparation steps outlined in the section on quick and dirty generation for testing purposes. In particular, remember to change your font to All layers quadratic if you are creating a TrueType file.

### Remove overlaps
As you know, it is a good idea to keep your letter-forms as combinations of discrete components as you design: stems, bowls, serifs, and other pieces of each glyph. But although this technique is great for designing and refining forms, you want your final, published font to have simple outlines of each glyph instead. This reduces file size a bit, but more importantly it cuts down on rendering errors.

FontForge has a Remove Overlap command that will automatically combine the separate components of a glyph into a single outline. Select a glyph (or even select all glyphs with Control-A), then hit Control-Shift-O or choose Remove Overlap from the "Element" -> "Overlap" menu. One caveat is worth watching out for, however: FontForge cannot merge shapes if one of the shapes is traced in the wrong direction (that is, if the outermost path is counterclockwise). A path traced in the wrong direction is an error of its own, though, which you should fix anyway.

**Simplify contours and add extrema points**

You should also simplify your glyphs where possible — not eliminating details, but eliminating redundant points. This reduces files size slightly for every glyph, which adds up considerably over the entire set of characters in the font.

From the "Element" menu, choose "Simplify" -> Simplify (or hit Control-Shift-M). This command will merge away redundant on-curve points in all of the selected glyphs. In some cases, there will be only a few points removed, in others there may be many. But it should perform the simplification without noticeably changing the shape of any glyphs. If you notice a particular glyph that is altered too much by Simplify, feel free to undo the operation. You can also experiment with the Simplify More command also located in the same menu; it offers tweakable parameters that could prove helpful.

In any event, after you have completed the simplification step, you will need to add any missing extrema points. Choose Add Extrema from the "Element" menu (or hit Control-Shift-X). As discussed earlier, it is a good idea to place on-curve points at the extrema of every glyph as you edit. Nevertheless, you must still perform this step when preparing for final output generation because the Simplify step will occasionally remove an extrema point.

**Round everything to integer coordinates**

The final preparation step to perform is to round all points (both on-curve points and control points) to integer coordinates. This is mandatory for generating TrueType output, but is highly recommended for OpenType output as well. It can result in sharper rendering and better grid-fitting when the fonts are displayed, without any additional design work.

To round all points to integer coordinates, choose "Element" -> "Round" -> To Int.

As soon as this operation is completed, you may notice something puzzling. Sometimes, simply due to the peculiarities of the curves involved, the processes of rounding to integer coordinates, simplifying glyphs, and adding missing extrema can work against each other. An example of when this might occur is when a curved outer edge has a control point that lies just past the horizontal or vertical; in this situation rounding it to integer coordinates can shift the curve slightly and change where the extrema lies.

There is not a one-shot solution to this conundrum; the only guaranteed fix is to repeat the cycle of steps for the affected glyphs until they stabilize at a point where the three operations no longer interfere with each other. This may take multiple cycles, but it is a rare occurrence.

**Validate**

Your font should pass the required validation tests before you generate your final output. As with the rounding-points-to-integer-coordinates step, though, sometimes the other preparatory operations can introduce errors, so it is always a good idea to run the whole-font validator at this stage before building the final output. The chapter on FontForge's validation tools will give you more detail on what to check.

**A word about hinting**
Hinting refers to the use of mathematical instructions to render the vector curves in a font in such a way that they line up nicely with the pixel grid of the rasterized output device (whether that grid is composed of dots of ink or toner on paper, or luminescent dots on a computer monitor).

FontForge allows you to hint your font (and even provides an Autohint function), but in practice this step is not strictly necessary. Modern operating systems often have better grid-fitting functionality built into their text rendering engines than you can create yourself without expending considerable time and effort. In fact, Mac OS X and Linux both ignore any hints embedded in the font file itself. If you do decide your font needs hinting for the benefit of Windows users, your best bet is to build the font without embedded hints, then use a specialized application such as ttfautohint to add hinting after the fact.

For CFF hinting, see this video from Adobe at RoboThon.

To set the PS hinting with Python is possible: `private` is a list of tuples (Thanks Sungsit!)

```python
font.private['BlueValues'] = (-20, 0, 600, 620, 780, 800, 810, 830)
font.private['OtherBlues'] = (-225, -210)
font.private['StdHW'] = 100,
font.private['StdVW'] = 137,
```

Check your metadata

Last but certainly not least, once your font has been thoroughly prepared technically for export, you should pause and update the font metadata, making sure that important metadata information is included, and that it is up to date.

First, if this is the initial release of your font, open the Font Info dialog from the "Element" window, and select the "PS Names" tab. Fill in the font's Family Name and Weight first, then copy that information into the "Name for Humans" box. Although using version numbers is not required, it is extremely helpful for you as a designer to differentiate between different revisions of your work. Enter "1.0" as the "Version" number if you are not sure. Next, visit the "TTF Names" tab and enter the same information.
As is the case with version numbers, it is helpful in the long run for you to make log entries for each revision. Go to the "FONTLOG" tab and write a brief sentence or two explaining what changes if any have gone into the revision that you are building for release. If this is your initial log entry, you should also describe your font and its purpose in a sentence or two.

Fonts, like all creative works, need to have a license, so users will know what they are and are not allowed to do. FontForge has a button in the "TTF Nmes" tab labelled "Add SIL Open Font License." The Open Font License (OFL) is a font license designed to allow you to share your font with the public with very few restrictions on how where it is used, while still protecting you as the designer from having others take credit for your work or creative derivatives of your font that will be confused for the original. Clicking the button will add "License" and "License URL" strings to the TTF Names metadata. If you have another license you would prefer to use instead of the OFL, enter it in the "License" field instead.
If you have made significant changes to other features of your font, it is a good idea to double-check the other font-wide settings in the Font Info window, and make sure everything is still up to date. Line spacing information, for example, is found in the "OS/2" tab under "Metrics."

**Building the font files**

The process for generating the font output files is the same when you are building the final release as it is when you are building a quick-and-dirty copy for testing, but you will want to pay closer attention to some of the options.

Open the Generate Fonts window by choosing it from the "File" menu. Again, the top half of the window allows you to choose the directory and file name to give to your output file — just be careful that you do not overwrite a previous save.

In the left-hand side pull-down menu, select the format of the font you are generating, either TrueType or OpenType (CFF), as discussed earlier. On the right-hand side, make sure No Bitmap Fonts is selected. On the line below, make sure No Rename is selected for the "Force glyph names to:" option. You can check the "Validate Before Saving" option if you wish (to potentially catch additional errors), but this is optional. Leave the "Append a FONTLOG entry" and "Prepend timestamp" options unchecked.

Next, click on the "Options" button. Select the PS Glyph Names, OpenType, and Dummy DSIG options in the window that pops up, and deselect everything else.
Click the “Generate” button, and FontForge will build your font file. One final ord: it is important not to overwrite the saved version of your FontForge work with the modifications you made in this section solely to generate your .ttf or .otf output. For example, you lose a lot of individual glyph components when you perform the Remove overlaps operation. But the next time you resume work on your font, you will definitely want to pick up where you left off in the original, individual-glyph-component-filled version.

Consequently, if you decide to save the modified version of your FontForge file, be sure that you rename it in a memorable way, such as MyFont-TTF.sfd or MyFont-OTF.sfd. But you do not necessarily need to save these output-oriented variations of your file at all — in practice, the next time you revise your original work in FontForge, you will work through the output preparation steps again anyway.

Congratulations are in order! You have now created your first font. All that remains now is for you to share your work: upload it to the web, post it to your blog, and go tell your friends.

Without doubt, you will be back and continue revising and refining your typeface — after all, as you have seen, font design is a highly iterative process. But be sure that you pause and take this moment to enjoy what you have accomplished first.
When Things Go Wrong With Fontforge Itself

FontForge is developed on Github. The FontForge team uses Github Issues to discuss problems, errors and ideas for improvements, and then someone develops a solution and proposes it as a Pull Request.

To learn more about Github, check out Good Resources for Learning Git and GitHub

Paying for Support

This might be a surprise, but it is both possible, and encouraged to pay for FontForge support when things go wrong.

When other font editors with similar comprehensive features cost hundreds of US Dollars, if we each pay a similar amount to FontForge developers to get our most annoying bugs fixed, FontForge will become better and better.

FreedomSponsors.org offers a transparent system for paying FontForge developers to fix issues you care about in a timely fashion.

1. Create a FontForge issue describing what you want to be changed (see below.) Copy the URL of the issue to the clipboard.
2. Visit FreedomSponsors and sponsor a new issue, using the URL you copied earlier.
3. Revisit the issue and add a comment with the link to the freedom sponsors issue page, with a personal note that you're offering a paid bounty for this issue to be closed

Report A Bug

1. Visit the FontForge Github Issue Tracker and sign in to Github (after creating an account, if you don't have one yet.)
2. In the Issues search box try searching for similar issues, to see if the problem you are facing was reported already. If it was, and your issue is related but not quite the same, please comment on that issue with your own take on the issue.
3. If it was not already reported, open up a new issue. Click the green "New Issue" button, and then describe your question, what you did to trigger a crash, or your idea for an improvement.

Include relevant details, such as:

- your Operating System and version,
- your FontForge version and where you got it from,
- what happens, step by step, to produce the issue
- what error messages you see,
- what you expect to happen

You can drag and drop screenshots or other images directly into the issue page to include them

An easy way to report issues is to record a screencast videos where you explain in a narrated voiceover the things you are interested in as they happen, and then upload it to YouTube and include a link to your video

To reproduce the issue, it can helpful to share with the developer community the files you are working with. If you can make a file that is small and only contains what is needed to reproduce the issue, please fork the fontforge repo and add these files to /tests/fonts and submit a pull request. You can also place files on your own website or a file sharing service temporarily (such as MegaUpload, DropBox, Google Drive, etc.) Finally, if you do not wish to make your files publicly available, you can provide an email address for a FontForge developer to contact you at to get a private copy of the file.

Please don't close other people's issues - ask them to close the issue if it is closed to their satisfaction.
How To Report A Crash

The process is just the same for reporting a crash or other kinds of bugs as it is for new features or questions. Sending a good crash report to the FontForge developers really does help them a lot to improve the stability of the program for everybody! Don’t feel shy about reporting such issues, because a crash that isn’t reported is a crash that is far less likely to be fixed.

If you find FontForge crashing whilst in use, create an issue as above. If you have a particular font file (SFD, UFO, OTF, TTF, etc) that triggers the crash, you can either upload it to a new Github repository yourself (or Dropbox or whatever) and include a link, or post your email and ask a developer to email you to get a copy privately.

With your description the FontForge software developers will try to reproduce the crash. If they can do this, then they will be able to work out where the code is going wrong, and create a fix.

After the Pull Request that addresses the issue is merged, you'll need to get a version after that. You can do one of the following:

- recompile from the latest Github source code (See Installing Fontforge),
- check if a daily build is available (often possible for Mac OS X), or
- wait until the next release (often within a few weeks.)

The Best Crash Reports

To help developers find out what is going wrong and really understand how to fix it, you can do a bit more work to make a backtrace. A backtrace includes a list of which program functions have called which other ones to get to where the program has stopped working. A backtrace is most useful if it also contains the line numbers of the functions.

To make a backtrace, you may need to install from source with debugging information included. Use the **type** and **nm** commands to find the path and status of your fontforge binary. Example:

```
$ type -all fontforge;
fontforge is /usr/bin/fontforge
$ nm /usr/bin/fontforge;
nm: /usr/bin/fontforge: no symbols
$
```

In this example we see no symbols, so we must update our installation to include debug information.

Install Debugging Information on Fedora

Fedora offers in the standard repository a command to easily install debugging information for FontForge. (But note that this might require hundreds of megabytes of download if you do not already have many of the dependent debuginfo packages installed.) To install it, run:

```
debuginfo-install fontforge;
```

TODO: Explain how to include debug information from compiled sources

A backtrace is generated using the GNU Project Debugger, **gdb**. You can either attach gdb to an already running FontForge, or start FontForge inside the gdb session itself. Here's an example of the latter:
When Things Go Wrong With Fontforge Itself

Then once you issue the debugger the run command, FontForge will open on screen:

```
(gdb) run
Starting program: /usr/local/bin/fontforge
[Thread debugging using libthread_db enabled]
Using host libthread_db library "/lib64/libthread_db.so.1".
Copyright (c) 2000-2012 by George Williams.
Executable based on sources from 14:57 GMT 31-Jul-2012-ML-TtfDb-D.
Library based on sources from 14:57 GMT 31-Jul-2012.
```

From here you can use FontForge in the usual way, but with the advantage of being able to effectively capture and report any issues that FontForge may have.

One major difference that running FontForge inside gdb makes is how a crash is made apparent. Without gdb, when FontForge crashes it will disappear from your screen. When you are running FontForge inside gdb however, a crashed FontForge will remain open along with its windows and user interface.

If you find that your interface is unresponsive, switch back to the terminal where you ran gdb and you might see something like `SIGSEGV` in the text followed by the `(gdb)` prompt. If you see the `(gdb)` prompt then FontForge is no longer executing.

You can now (finally!) use the `bt` command to get a backtrace, and then use the `gdb quit` command to exit from gdb and to close the crashed FontForge. Here is an example:
Program received signal SIGSEGV, Segmentation fault.
0x000000000000c7e01 in ?? () from /lib/x86_64-linux-gnu/libc.so.
(gdb) bt
#0 0x000000000000c7e01 in ?? () from /lib/x86_64-linux-gnu/libc.so.6
#1 0x000000000000c7e01 in copy (str=0x900000008) at memory.c:82
#2 0x000000000000c7e01 in KCD_AutoKernAClass (kcd=kcd@entry=0xe80c40, index=2, is_first=is_first@entry=1) at kernclass.c:236
#3 0x000000000000c7e01 in KCD_FinishEdit (g=0xe80cfe0, r=1, c=, wasnew=1) at kernclass.c:2020
#4 0x000000000000c7e01 in GME_SetValue (gme=gme@entry=0xe80cfe0, g=0xe94760) at gmatrixedit.c:988
#5 0x000000000000c7e01 in KCD_FinishEdit (gme=0xe80cfe0) at gmatrixedit.c:997
#6 0x000000000000c7e01 in GMatrixEditGet (g=g@entry=0xe80cfe0, rows=rows@entry=0x7fffffffffc7f8) at gmatrixedit.c:2214
#7 0x000000000000c7e01 in KCD_AutoKernA in KCD_Expose (event=0x7fffffffffd1e0, pixmap=0x83ae00, kcd=0xe80c40) at kernclass.c:1446
#8 kcd_e_h (gw=0x83ae00, event=0x7fffffffffd1e0) at kernclass.c:1762
#9 0x000000000000c7e01 in _GWidget_Container eh (gw=gw@entry=0xe7f040, event=event@entry=0x7fffffffffd1e0) at gcontainer.c:269
#10 0x000000000000c7e01 in _GWidget_TopLevel eh (event=0x7fffffffffd1e0, gw=0xe7f040) at gcontainer.c:734
#11 _GWidget_TopLevel eh (g=0xe7f040, event=0x7fffffffffd1e0) at gcontainer.c:606
#12 0x000000000000c7e01 in GXDrawRequestExpose (gw=0xe7f040, rect=0xe0f72b0, doclear=) at gxdraw.c:2687
#13 0x000000000000c7e01 in gtextfield_focus (g=g@entry=0xe10e60 "A", gme=0xe80cfe0) at gcontainer.c:143
#14 0x000000000000c7e01 in _GWidget_IndicateFocusGadget (g=g@entry=0xe7f040, mf=mf@entry=mf_normal) at gcontainer.c:155
#15 0x000000000000c7e01 in GMatrixEdit_StartSubGadgets (gme=gme@entry=0xe80cfe0, r=1, c=c@entry=0, event=event@entry=0x7fffffffffd670) at gmatrixedit.c:809
#16 0x000000000000c7e01 in GMatrixEdit_MouseEvent (event=0x7fffffffffd670, gme=0xe80cfe0) at gmatrixedit.c:1472
#17 0x000000000000c7e01 in GMatrixEdit_MouseEvent (event=0x7fffffffffd670, gme=0xe80cfe0) at gmatrixedit.c:1499
#18 0x000000000000c7e01 in GMatrixEdit_MouseEvent (event=0x7fffffffffd670, gme=0xe80cfe0) at gmatrixedit.c:1735
#19 0x000000000000c7e01 in GMatrixEdit_MouseEvent (event=0x7fffffffffd670, gme=0xe80cfe0) at gmatrixedit.c:393
#20 0x000000000000c7e01 in GMatrixEdit_MouseEvent (event=0x7fffffffffd670, gme=0xe80cfe0) at gmatrixedit.c:380
#21 0x000000000000c7e01 in GMatrixEdit_MouseEvent (event=0x7fffffffffd670, gme=0xe80cfe0) at gmatrixedit.c:375
#22 0x000000000000c7e01 in GMatrixEdit_MouseEvent (event=0x7fffffffffd670, gme=0xe80cfe0) at gmatrixedit.c:3574
#23 0x000000000000c7e01 in fontforge_main (argc=, argv=) at startui.c:1196
#24 0x000000000000c7e01 in _libc_start_main () from /lib/x86_64-linux-gnu/libc.so.6
#25 0x000000000000c7e01 in __init ()
(gdb) quit
A debugging session is active.
Inferior 1 [process 19196] will be killed.

Quit anyway? (y or n) y

A developer can see in this example backtrace that FontForge has crashed inside the copy() function. The copy() function was itself called from the KCD_AutoKernAClass function. The backtrace will tell a software developer the exact lines these calls were made, and also use the tip that the parameter passed to copy() was invalid (out of bounds) to work out what the code is doing wrong.
Designing Devanagari Typefaces

Thanks to Adam Twardoch, Erin McLaughlin, Neelakash Kshetrimayum, Dan Reynolds, Pooja Saxena, Dr Girish Dalvi for contributing many of the ideas on this page

Designing a new and original Devanagari typeface follows a process much like the process for a new and original Latin. The unique benefit of libre in libre fonts is that you can modify and reuse them for new purposes that their initial creators never thought of - for example, designing a Devanagari and adapting an existing Latin font to go with it.

Devanagari Glyphs

Devanagari fonts contain these different types of glyphs:

- consonants (36)
- independent vowels (28)
- vowel maatras
- word space(s)
- Devanagari numerals (10)
- Latin numerals (new, or if already present then adjusted to work within pure Devanagari text)
- nukta composites
- half-forms
- conjuncts (unique ligature glyphs)
- "I" vowel maatras of differing lengths
- Devanagari punctuation, marks, and symbols
- Latin punctuation, marks, and symbols (new, or adjusted if already present)
- Latin letters

Consult the Unicode Chapter 12 on Indian Scripts, (Devanagari Unicode page), as well as the (Microsoft Devanagari OpenType Font Development page) to learn more about these glyphs and how the Indic shaping engine works.

It is helpful to do some calligraphy or closely study writing manuals to learn how the script works, so you understand which letters should be like which other letters in structure. These 2 pages from Aksharaya's Devanagari calligraphy Manual can be used as a reference for pen angle and letter proportions.

What To Do First

When designing a Devanagari and Latin typeface, its important to start by draw the Latin alongside the Devanagari. In the earliest stages are designing the "key" glyphs, to establish the personality of the typeface through fundamental shapes and spacing (which in Latin may be 'adhesion' or 'videospan'.) Design the lowest and highest "height extremes" glyphs early in the process.

You'll need plenty of vowel signs to begin testing texture and scale.

The professor of typography at IIT Bombay, Dr Girish Dalvi, wrote in his PhD thesis,
Through the results of this study we can deduce that the ten letters अ इ ए ख त थ द ध ष ठ can almost capture all the formal properties of remaining Devanagari letters. Within these letters the letters अ इ ए ख त थ द ध ष ठ are most critical as they define features for the majority of the letters. We can hence suggest that by designing these letters first; the process of Devanagari font design can be simplified for students well as type designers as the remaining letters can be derived from these ones.

Erin McLaughlin suggested these glyphs as an initial progression: पाव + किमीनुफ़ + भस्सगदह + मोँ बङ्कु (height extremes) + यथधाँआछड ... continue character set and suggested to focus on the "Au" vowel sign + reph + anusvara combo!, the Ma is just there for posterity.

The height extremes glyphs allow you to determine the vertical metrics, and how to scale the two writing systems to work together. Adobe publishes very large type families that cover very different orthographies. These are split into families with shared general proportions; Myriad Pro has Latin, Greek and Cyrillic, but the Hebrew and Arabic designs are packaged as separate families which include modified Latins.

Here is Myriad Pro Latin and Myriad Arabic juxtaposed:

All text is at 48pt in InDesign CS6
Myriad Pro
Myriad Arabic
Test ملأعلاا ابحرم test ملأعلاا
xnxnnaafftt
HxHxXxxx

(Spot Adobe's designers neat decision: the cap height of the Latin in Myriad Arabic is the x height of the Myriad Pro Latin.)

Note that in the Lohit character set, the lowest glyphs are forms, meant to go below characters that descend very far below the baseline:

(Vattu is the below-base form of reph. See the Microsoft terminology page for more details)

Ideally, these should stack below your lowest vertically-stacking conjunct, like the example on the left (Lohit, which doesn't quite vertically fit, is on the right):

Spacing approach

Designing Latin fonts typically involves a series of spacing strings like this:

HHxHOHOxOO
nnXnnonoXoo
Where the X represents the letter you are focused on spacing, and the concept is looking at this letter next to a somewhat flat-sided character and a round character.

Pa, and Va or Da are Devanagari equivalents:

पपपप

When just beginning a project, start with filling a page entirely with Pa in order to get the right balance of stroke thickness, counter size, and spacing.

पपपपपपपपपपपपपपपपपपपपपपपपपपपपपपपपप

Once the Pa has the right "color", you can begin adding these other basic, common characters:

पपपपपपपपपपपपपपपपपपपपपपपपपपपपपपपपप (va, randomized)
पपपपपपपपपपपपपपपपपपपपपपपपपपपपपपपपप (Aa maatra, randomized)
पपपपपपपपपपपपपपपपपपपपपपपपपपप पपपप (da, randomized)

Then, you can begin using the spacing strings shown above, in order to add more glyphs:

पपरपदपदरदद
पपकपदपदकदद
पपलपदपदलदद
पपपीपदपदपीद�

and so on!

You'll want to look at these in a long list like that, so you can compare from one glyph to another, as you scroll downward - both on screen and in print. Doing a vertical check is more effective than just a long line of continuous text. Here's why:

When you look at the spacing strings in vertical columns, you can easily compare the spacing with the lines previously above and below the current character. In the same way that we can easily recognize "rivers" in badly-set full-justified text, it will be easier to see white gaps or dark spots in spacing if you are comparing against a spacing string that remains constant.

The spacing string above allows you to compare very disparate shapes, so that spacing is more even throughout (instead of all of the round characters being too loose or too tight)

And the four glyphs in the middle, Pa/Da/Pa/Da allow you to compare the tested character against two sets of three, if you just look at Pa/Da/Pa or Da/Pa/Da.
After drawing and spacing a handful of vowels and consonants, you'll be able to make a limited number of words with only those letters, and begin testing your design with real text.

**Work Breakdown Structure**

In any typeface design project, it's a great idea to sketch out a Work Breakdown Structure.

For someone very experienced, it is possible to design the initial Light and Bold weights of a Devanagari typeface in around 4-6 months.

Here is a sample schedule for an interpolated family of 9 weights, upright and slanted, of a somewhat simple 'sans' design, by a very experienced designer:
<table>
<thead>
<tr>
<th>Week</th>
<th>Goal</th>
<th>Glyphs</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Establish design in 7-10 key glyphs</td>
<td>10</td>
</tr>
<tr>
<td>2</td>
<td>Refine, design tallest glyphs, match heights and weights to Latin in Regular &amp; Bold, test screen rendering with tfautohint</td>
<td>20</td>
</tr>
<tr>
<td>3</td>
<td>Refine proportions with native reader feedback</td>
<td>40</td>
</tr>
<tr>
<td>4</td>
<td>Get native reader feedback, refine and add more conjuncts</td>
<td>100</td>
</tr>
<tr>
<td>5</td>
<td>Get native reader feedback, refine and add more conjuncts</td>
<td>200</td>
</tr>
<tr>
<td>6</td>
<td>Get native reader feedback, refine and add more conjuncts</td>
<td>300</td>
</tr>
<tr>
<td>7</td>
<td>Get native reader feedback, refine and add more conjuncts</td>
<td>400</td>
</tr>
<tr>
<td>8</td>
<td>Get native reader feedback, refine and add more conjuncts</td>
<td>500</td>
</tr>
<tr>
<td>9</td>
<td>Get native reader feedback, refine and add more conjuncts</td>
<td>600</td>
</tr>
<tr>
<td>10</td>
<td>Get native reader feedback, refine and add more conjuncts</td>
<td>700</td>
</tr>
<tr>
<td>11</td>
<td>Get native reader feedback, refine and add more conjuncts</td>
<td>800</td>
</tr>
<tr>
<td>12</td>
<td>Get native reader feedback, refine and add more conjuncts</td>
<td>900</td>
</tr>
<tr>
<td>13</td>
<td>Derive Bold</td>
<td>1,800</td>
</tr>
<tr>
<td>14</td>
<td>Refinements, Kerning, testing with native reader feedback</td>
<td>1,800</td>
</tr>
<tr>
<td>15</td>
<td>Extrapolation and clean-up of Thin and Black weights, generation and clean-up of slanted styles</td>
<td>3,600</td>
</tr>
<tr>
<td>16</td>
<td>Interpolated styles refinement</td>
<td>3,600</td>
</tr>
<tr>
<td>17</td>
<td>General refinement of spacing, kerning &amp; testing in all styles</td>
<td>3,600</td>
</tr>
<tr>
<td>18</td>
<td>Finalisation</td>
<td>3,600</td>
</tr>
</tbody>
</table>

You may want to work with a font that has no sources available, only binary OpenType GPOS/GSUB tables. There are a few tools that can convert those into the Adobe FEA syntax, including FontForge, but the output of each tool will require reworking by hand.

The Adobe FDK contains a 'spot' tool, that can be used like this:

```bash
spot + GSUB=7 Font.otf > GSUB.fea
```

The noto project has a [dump otl.py](https://noto-project.org/)

The 'Fontlab Studio' and 'OpenType Master' proprietary application have converters too.

## Useful Resources

### Introductions


### Where to look for inspiration and ideas

Look at the Devanagari fonts on the [http://indiantypefoundry.com](http://indiantypefoundry.com) website, and those that were just released through Google Fonts, for inspiration on shapes of letters can vary.
Another good place to search for Hindi “e-paper” newspaper sites to see actual fonts-in-use - advertisements usually have more diversity in fonts. [http://epaper.jagran.com](http://epaper.jagran.com) is a very largely circulated Indian e-paper.

Flickr is also a good source of ideas for imagery:

- [https://www.flickr.com/groups/devanagari-script/](https://www.flickr.com/groups/devanagari-script/)
- [https://www.flickr.com/groups/37703106@N00/](https://www.flickr.com/groups/37703106@N00/)
- [https://www.flickr.com/groups/indicscripts/](https://www.flickr.com/groups/indicscripts/)
- [https://www.flickr.com/photos/pauldhunt/sets/72157603715699186](https://www.flickr.com/photos/pauldhunt/sets/72157603715699186)

**Historical sources**

Get your hands on copies of Introduction to the Devanagari Script by H. M. Lambert, Oxford University Press 1953 and Typography of Devanagari (three volumes) by B. S. Naik, Directorate of Languages, Bombay 1971.

Beyond that, there are at least two general sources of 19th Century type from Europe worth looking at: the typefaces from Britain and those from Germany (mostly from Leipzig). These types were used more for the setting of Sanskrit texts than for Hindi texts.

Do also try to find samples of 19th and 20th C. text typefaces from Indian type foundries. They are significantly less Europeanized, as you might expect. There is wonky stuff going on in European academic sanskritic faces from the 19th century that doesn’t seem to appear in 20th century Indian typography at all. These Indian sources are probably more difficult to find in Western libraries, but perhaps Erin McLaughlin has more leads. Matthew Carter’s 1970s Linotype Devanagari is based on typefaces from the Nirmaya Sagar foundry, for instance. Samples of their types, and the Bombay Type Foundry’s types, should be accessible in some western university and/or national libraries. I’d also recommend looking at Monotype’s Devanagari and Linotype Devanagari (the 1970s version and 1980/90s update, not the original 1935 one, which only bore the same name).

There is no Devanagari type in Typefounders in The Netherlands (Charles Enschede, Harry Carter 1978). Whatever you do, don’t look at Bodoni’s types from his 1818 manual.

Some German-made Devanagari type from H. Berthold AG may be seen in Alphabete und Schriftzeichen des Morgen- und des Abendlandes, from the Reichsdruckerei, Berlin 1924, p. 45–47.

**Articles**

Sarang Kulkarni wrote "Issues with Devanagari Display Type (PDF)"

Yashodeep Gholap wrote Designing a Devanāgarī text font for newspaper use (PDF)

Vaibhav Singh’s MATD dissertation, Devanagari in multi-script typography

**Lohit2 Devanagari**

Lohit2 Devanagari can be used as a base for new OFL fonts by using its Glyph List and OpenType Layout code. It is available as original FontForge sources or as a UFO zip download

**OpenType Layout**

Microsoft Devanagari OpenType Font Development page

**Devanagari Anatomy**

TDIL Devanagari Script Grammar (PDF)
2 pages from Aksharaya's Devanagari calligraphy Manual, which can be used as a reference for pen angle and letter proportions.

Professor Girish Davli of IIT Bombay IDC (comparable to the USA's MIT Media Lab) published this Devanagari Anatomy article (PDF)

If you're new to Devanagari script, it's important to become aware of traditional calligraphic pen stress, which is different than in Latin. Here's a quick demonstration of the stroke angle, and how curves were traditionally weighted. Your design will be more successful, and appear less "Latinized", if you draw your curves according to these weight principles, rather than cutting-and-pasting Latin alphabet letter parts.

The Devanagari Unicode page shows the basic letters, but not the conjuncts

**Testing Tools**

Adobe InDesign's support for OpenType Fonts for non-European scripts only became reliable with Creative Cloud, and the World Ready Composer paragraph option must be enabled; even the latest version can be improved. The libre harfbuzz and Microsoft OpenType implementations are the most complete, so you should test your fonts in the latest versions of Chrome, Firefox and Microsoft Word, on both Windows and Mac OS X, to ensure errors in shaping are due to the fonts and not the underlying engine.

Pablo Impallari's Devanagari Testing Page (with sources on github!) provides some ready-made testing layouts, and you can drag and drop your OTF or TTF right into the page to load it.

Pooja Saxena's Type Tools (with sources on github!) generates test texts for letter combinations.

The Adhesion Text Devanagari is a special version of the a tool built by Miguel Sousa to make dummy text comprised only of the words possible to write with the glyphs you have already drawn. Insert the glyphs (अआईईउऊ) that you've drawn, and out will come some sample words for you to use in proofs.

The Huerta Tipografica's Devanaguide is an open source tool to see and compare different devanagari fonts. It also allows you to type a text and preview it in all the fonts at the same time. The Devanaguide also includes a Devanagari word list which is helpful for test text design.

**Other Links**
Books & References for Devanagari typography Projects is a list of resources which will probably fulfill most of the research requirements of most projects. Compiled by Professor Girish Davli of IIT Bombay IDC.

**Forum Discussions**

Typophile

- Adobe Devanagari

Google Fonts Directory Discuss

- A note on conventions for the placement of shoulder line, descenders, ascenders and so forth in relation to the latin?
- Starting from Lohit2 and pdf
- Adobe Glyph Lists
- rVocalic and rrVocalic
- Devanagari Character Priorities
Importing Glyphs from Other Programs

It is possible to draw glyphs in a general purpose illustration application (Inkscape, Adobe Illustrator, etc) and import them as EPS or SVG.

Hand-coded SVG

How to prepare

- The SVG file does need `viewBox="0 0 1000 1000"`
- Width actually doesn't matter, as long as it is wider than your glyph. But the height at 1000 is important for easiest import.
- `y=0` will be the ascender line and `y=1000` will be the descender line.
- (There may be a few glyphs that go beyond those lines, perhaps FontForge will do the right thing but we haven't tested it.)
- By default FontForge will set up your baseline at `y=800`. In the FontForge coordinate system, the baseline is at their point on their vertical access.
- To set the baseline where you want it in FontForge, take the y coordinate for your baseline in SVG. That will be the FontForge vertical point for the ascender line in their coordinate system. (1000 - y) for the descender. Go to Element, Font Info and in the General menu, place the ascender value in the "Ascent" input and the descender in the "Descent" menu. Both will be positive. The Em Size should remain at 1000 (as that is the height in SVG units)
- When drawing the glyph, I like to use relative coordinates. So I start the glyph with `<path d="M Xvalue,Yvalue"`. If I can draw the glyph starting at a point all the way on the left, then XValue will be the default LeftBearing that FontForge uses. You can adjust that easily after glyph import and may need to anyway after testing the font. The Yvalue, when I can start drawing from the baseline, it's nice to use that baseline value for YValue.
- Always finish the path d attribute with a z. It will import without it, but the glyph won't display right in the main window until you restart fontforge if you forget to put a z after the last point in the path.
- When drawing holes (like for letter P) don't start a new path node, just use a z at end of the first path and start new with mNewX,NewY to then start drawing the hole. Use the attribute fill-rule="evenodd" for the path and it will work right.

Workflow

Use a web browser to render the SVG you are working on. You can use a file called "template.svg" that is 1200 by 1200 but renders at 800 by 800 so that it doesn't scroll in the browser window.

In that template, draw guidelines at `y=100, y=1100, y=(100 + {baseline, capheight, etc.}, x=100, x=1100`

Then import the SVG glyph you are working on into that document with `<image xlink:href="LC_p.svg" x="100" y="100" width="1000" height="1000" />

You can now hand-code you letter in one window, and refresh the browser in the other to see it drawn on top of the guidelines.

Custom Glyph Lists

1. Create a namelist.txt file, perhaps using a spreadsheet to list unicode codepoints and glyph names. For example:
For glyphs without a Unicode point, use a codepoint of -1, such as in the last line of the above example.

Then load FontForge and go to Encoding, Load Namelist and then use Rename glyphs (Since Load Namelist only adds the custom namelist to the set of options available in subsequent rename commands.)
Adding Glyphs to an Arabic Font

Introduction

In some cases a font may lack a glyph that is essential for its use in your application. Arabic fonts present special issues here, because the shape of the glyph depends not only on its position in the word, but also on the attributes of the letter itself. Thus (using the nonsense sequence babab), the letter beh has three different shapes depending on whether it comes initially, medially, or finally. However (using the nonsense sequence dadad), the letter dal has only one shape, no matter where it occurs in the word.

Fonts under open licenses (e.g. GPL or OFL) allow the user to make modifications. If you adapt a font that was originally under an open licence and then distribute it, you must retain the original author’s copyright notices and licensing information, although you can append a note at the end of the copyright notice covering your contribution.

\[
\text{بـ بـ بـ} \quad \text{beh beh beh}
\]

\[
\text{دـ دـ دـ} \quad \text{dal dal dal}
\]

This chapter walks through adding a glyph to an Arabic font. The font we will use is Graph, and the glyph we will add is peh (U+067E), which does not occur in Arabic itself, but designates p in some languages for which Arabic script is used (for a full listing of the glyphs available for Arabic script, see the Unicode charts).

\[
\text{پ پ پ} \quad \text{peh peh peh}
\]

Make a working copy of the font

Download the font from the webpage and unzip it. Launch FontForge and load the font. Save it as an sfd file, editing the suggested name to read GraphNew.sfd before saving.

Rename the font

Why should I rename the font?

If you do not rename the font, your adapted font will not install separately from the original – you will have to uninstall the original font first. It is also sensible to rename the font if you are going to distribute your adaptations – if the original author of the font has reserved the font name under the Reserved Font Name (RFN) mechanism, that original name can only be used with the original author’s version of the font.

Change the name data
Select **Element → Font Info**, and in the **PS Names** panel, change **Fontname**, **Family Name**, and **Name For Humans** to **GraphNew**.

If desired, you can place an 'Additional glyphs added by' message after the text already in the entry for **Copyright**.

In the **TTF Names** panel, the names for **Family** and **Fullname** are taken from the **PS Names** entries, and should already be showing **GraphNew** (you cannot edit them directly). Change the entries for **Preferred Family** and **Compatible Full** to **GraphNew**. These name changes will now allow you to install this font alongside the original one if you wish.

If desired, you can place an 'Additional glyphs added by' message after the text already in the entry for **Designer**.

Click **OK** to save these changes. You will get a message about generating a new UniqueID (XUID) for the font – click **Change**.

**Add the glyph for the isolated form of peh**

Go to the Arabic section of the font chart: select **View → Go to**, click the dropdown box and select **Arabic**, then click **OK**.

Clicking on a cell in the font chart will show its Unicode number and name in blue at the top of the panel. Go to position 1662, which will show in blue as \texttt{1662 (0x67e) U+067E "uni067E" ARABIC LETTER PEH}. The cell below the reference glyph contains a grey X, showing that the font does not include this glyph.
We will make *peh* by copying *beh* (U+0628) and swapping its single dot for three dots.

Click on the *beh* cell (position 1576), then right-click and select *Copy*. Then right-click on the *peh* cell and select *Paste*. Now that *beh* is now copied into the *peh* cell, the next thing is to change the dot.

Find a glyph with three dots – *sheen* (position 1588, U+0634) will do. Double-click on the cell – this will open a glyph design panel. Press *V* to ensure the pointer tool (arrowhead) in the toolbox is selected, and press *Z* and enlarge the panel to give you a good view of the glyph.

Click and drag so that the nodes of the three dots above *sheen* change colour from pink to beige. If you accidentally include or omit a node, deselect or select it by pressing *Shift* and clicking. Press *Alt+C* to copy.
Go back to the font chart and double-click on the peh cell – this will load peh into another tab in the glyph design panel, alongside the sheen tab.

Click and drag to highlight the dot below peh, then press Delete. Press Alt+V to paste in the three dots, which will likely appear above the body of peh. Leave the dot nodes highlighted so that you can invert and move them more easily.
Invert the dots: select the flip tool (two triangles with a red dashed line between them) from the toolbox. (Alternatively, right-click in the middle of the dots, and select **Flip the selection** from the popup.) Click on one of the dot nodes and drag the mouse slightly left or right.
Move the inverted dots: press V to select the pointer tool again, click on one of the dot nodes, and drag them down below the body of the glyph. Position them centrally, above the ArabicBelow mark.
Close the glyph design panel. There should now be a new glyph for peh in the font chart. Save the adapted font (File → Save).
Add the glyphs for the connected forms of peh

However, this is only the isolated (standalone) form of the glyph. If you try to use your adapted font, you will find that initial, medial and final forms are not available. These have to be created separately. “The[se] forms are built as unencoded glyphs (glyphs whose encoding is -1 in FontForge conventions). Th[ey] have no predefined slots.” (Khaled Hosny)

Select Encoding → Add Encoding Slots and enter the number of the glyphs you want – in this case 3. FontForge will add the same number of slots at the very end of the font, and you will be moved there in the font chart. The last three cells (positions 65537, 65538, 65539) have a question mark as a reference glyph, and it is in those cells that you will add the unencoded glyphs by repeating the process above.

Note that if by mistake you start typing when the font chart still has focus, you get moved to the European section at the top. To get back to the bottom, select **View → Go to**, click the dropdown box and select **Not a Unicode Character**, and then click **OK**.

Create the final form

Roll the font chart up a bit until you come to a set of Arabic glyphs at position 65152 (U+FE80) onwards. At U+FE90 (position 65168) you will see a behfinal glyph – click on it and press Ctrl+C to copy it. Roll down to the third last cell in the chart (position 65537), click on it, and press Ctrl-V to paste in the behfinal glyph.

Right-click on the cell and select Glyph Info. The naming convention is to use the number of the isolated glyph + a suffix for the form, so change Glyph Name to uni067E.fina, and click OK. The question mark in the reference cell will change to peh.
Get the three dots: double-click on sheen (U+FEB5) to load it into the glyph design panel, select the three dots and press Ctrl+C.

Double-click on the new pehfinal to load it into the glyph design panel, click and drag to highlight the nodes of the dot and press Delete.

Ctrl+V to insert the three dots from sheen, flip them, and move them into position below the glyph body. Press Ctrl+S to save the revised font chart.

Create the initial and medial forms

Copy the initial form U+FE91 (position 65169) to the penultimate cell (position 65538), delete the single dot and paste in the three dots.

Right-click the cell, select Glyph Info, change Glyph Name to uni067E.init, and click OK.

Copy the medial form U+FE92 (position 65170) to the last cell (position 65539), delete the single dot and paste in the three dots.

Right-click the cell, select Glyph Info, change Glyph Name to uni067E.medi, and click OK.
Add the lookups

The isolated form has to be mapped (linked) to its initial, medial and final forms.

Select Element → Font Info → Lookups.

Click on the + beside the entry 'init' Initial Forms in Arabic lookup 2. This will open a submenu of the same name. Click on this submenu.

The Edit Data button on the right will now become available – click it.

In the Lookup Subtable panel that pops up, ensure that the Unicode button is checked. Roll the list of characters down until you come to the end.

In the box beside Default Using Suffix, enter the relevant suffix (in this case, init), and then click Default Using Suffix.

A new mapping will be added to the list of characters, from uni067E (the isolated form of peh) to uni067E.init (the initial form). Click OK.
Do the same for the submenus under the entries ‘medi’ Medial Forms in Arabic lookup 2 and ‘fina’ Terminal Forms in Arabic lookup 2, choosing medi and fina as the relevant suffix.

Click OK again to close the panel, and save the font chart (Ctrl+S).

Note that Default Using Suffix only seems to work on glyphs in the Unicode 06 (Arabic) block – glyphs in Unicode 07 (Arabic Supplement), e.g. ain with two dots, may have to be added manually by clicking the line marked New and typing in the names.

**Generate the adapted font**

Select File → Generate Fonts.

In the dropdown showing PS Type 1 (Binary), select TrueType, and check that the filename reads GraphNew.ttf.

Navigate to where you want to save the font, and then click Generate. Click Yes and Generate to the two information messages that come up.

You can then use your normal font installation procedure to install the adapted font. The new glyph peh can then be used alongside the existing glyphs in the same nonsense examples as at the beginning of this chapter:

\[
\begin{align*}
\text{بـب} & \\
\text{ذـد} & \\
\text{پـب} & 
\end{align*}
\]

Note that if you are using a font in LibreOffice and make changes to that font, you need to restart LibreOffice to have it see any changes – otherwise it will use the previous version of the font, and not the one with the new changes.
Thanks to Khaled Hosny for his advice on using FontForge to edit Arabic glyphs.

**Further Reading**

- [http://lists.nongnu.org/archive/html/freetype-devel/2015-08/msg00016.html](http://lists.nongnu.org/archive/html/freetype-devel/2015-08/msg00016.html) has a tip about how to draw the overlapping parts of Arabic glyphs
Further Reading

Videos

- Optical Compensation by Thomas Phinney and FontLab
- Type Review Videos
- Lato: The Making Of

Websites

Other Resource Lists

- Thomas Phinney's Type Design Resources

Curve Math

- http://pomax.github.io/bezierinfo Excellent guide to the math of Bezier curves
- http://raph.levien.com/phd Raph Levien's PhD on Spiro curves

Business

- ILT: Why Did I Start A Foundry
- ILT Leonidas on Typeface Design practice

Typography

- Typekit: Practice

Latin

The MyFonts Foundry Guides are fantastic: foundry.myfonts.com/guides

- Frere Jones: Typeface Mechanics 1
- Frere Jones: Typeface Mechanics 2
- Letter-by-letter tutorials
- Adobe: Designing Multiple Master Typefaces
- University of Reading Type Design Intensive Review
- On Tilde
- ILT: On Diacritics
- Twardoch: Polish Diacritics
- Logotype: Quora logo
- Victor Gaultney: Latin Diacritics

ILT Example Projects:

- Novel
Further Reading

- Questa
- Sindelar
- GT Sectra
- FF Tundra
- Acorde
- Ode
- Biome
- Vesper (also see github.com/motaitalic/vesper-libre)

Greek

- Greek Typefaces Worth Studying

Cyrillic

- Learn Cyrillic
- Serbian Cyrillic
- Bulgarian Cyrillic
- http://www.lettersoup.de/what-shall-be-done-for-bulgarian-cyrillic-loclbgr/
- Paratype Language Help - Cyrillic encodings
- Cyrillic Typography on Facebook
- http://luc.devroye.org/cyrillic.html
- The ATypI Cyrillic SIG mailing list

Arabic

- Khaled Hosney's FontForge Guide
- Example Project: Arabic Zapfino
- Parachut: Interview with Hasan Abu Afash
- Arabic Typefaces Worth Studying
- Arabic Type Anatomy

Hebrew

- Adi Stern's MATD Dissertation

Devanagari

- Microsoft Specifications for Devanagari Fonts
- South Asia Language Resource Center The University of Chicago
- Professor Mahendra Patel
- Dhruti Tolia Graduation Report
- Sanchit Sawaria Project 3 Document
- Yashodeep Gholap - Designing a Devanagari text font for newspaper use
- Mustafa Saifee - Devanagari Font for Optical Character Recognition
- Vaibhav Singh - Devanagari in multi-script typography
- Virtual Keyboards: lexilogos and branah

Books
Further Reading

- University of Reading MA Typeface Design Summer Reading List
- http://www.type-library.com has an extensive list of books

Title: Detail in Typography (Paperback)
Author: Jost Hochuli (Author)
Title: ISBN: 9780907259343

Title: Adrian Frutiger - Typefaces: The Complete Works
Authors: Heidrun Osterer, Philipp Stamm, Swiss Foundation Type and Typography
Title: ISBN: 9783764385811

Title: Printing Types: Their History, Forms, and Use: A Study in Survivals (with ILLUSTRATIONS)
Author: D. B Updike, Daniel Berkeley (Authors)

Title: Creative Characters Format: Flexibound
Author: Jan Middendorp (Editor)
Title: ISBN: 9789063692247

Title: Now Read This: The Microsoft Cleartype collection
Author: John D. Berry (Author)

Title: The Stroke: Theory of Writing (Paperback)
Author: Gerrit Noordzij (Author)
Title: ISBN: 9780907259385

Title: Shaping Text: Type, Typography and the Reader
Author: Jan Middendorp (Author)
Title: ISBN: 9063692234

Title: Thinking with Type: A Critical Guide for Designers, Writers, Editors, & Students (Design Briefs)
Author: Ellen Lupton (Author)
Title: ISBN: 9781568984483
<table>
<thead>
<tr>
<th>Title</th>
<th>Author</th>
<th>ISBN</th>
</tr>
</thead>
<tbody>
<tr>
<td>LETTERS OF CREDIT: A view of type design</td>
<td>Tracy, Walter (Author)</td>
<td>0879236361 / 0-87923-636-1</td>
</tr>
<tr>
<td>The Elements Of Typographic Style: Version 3.1</td>
<td>Bringhurst, Robert (Author)</td>
<td>0881792063 / 0-88179-206-3</td>
</tr>
<tr>
<td>Type: The Secret History of Letters</td>
<td>Simon Loxley (Author)</td>
<td>1845110285</td>
</tr>
<tr>
<td>Type Designs</td>
<td>AF Johnson (Author)</td>
<td></td>
</tr>
<tr>
<td>Typography: Macro &amp; Microaesthetics</td>
<td>Willy Kunz (Author)</td>
<td>3721203488</td>
</tr>
<tr>
<td>The Unicode Standard, Version 7.0.0</td>
<td>The Unicode Consortium (Author)</td>
<td>978-1-936213-09-2</td>
</tr>
</tbody>
</table>
Glossary

A

Abjad

Abjad is the technical term for the type of writing system used by Semitic languages (Hebrew, Arabic, etc.), where there are glyphs for all the consonants but the reader must be prepared to guess what vowel to add between two consonants.

Both Hebrew and Arabic have optional vowel marks and are called "impure" abjads. Ancient Phoenician had nothing but consonants and is a "pure" abjad.

See Also: alphabet, abugida, syllabary and the relevant Wikipedia article.

Abugida

An abugida is somewhere in between an alphabet and a syllabary. The Indic writing systems are probably the best known abugidas.

In most abugidas there are independent glyphs for the consonants, and each consonant is implicitly followed by a default vowel sound. All vowels other than the default will be marked by either diacritics or some other modification to the base consonant.

An abugida differs from a syllabary in that there is a common theme to the images representing a syllable beginning with a given consonant (that is, the glyph for the consonant), while in a syllabary each syllable is distinct even if two start with a common consonant.

An abugida differs from an abjad in that vowels (other than the default) must be marked in the abugida.

See Also: alphabet, abjad, syllabary and the relevant Wikipedia article.

Accent

See Diacritics

Advance Width

The distance between the start of this glyph and the start of the next glyph. Sometimes called the glyph's width. See also Vertical Advance Width.

Alphabet

A writing system where there are glyphs for all phonemes — consonants and vowels alike -- and (in theory anyway) all phonemes in a word will be marked by an appropriate glyph.

See Also: abjad, abugida, syllabary and the relevant Wikipedia article.

Apple Advanced Typography
Apple's extension to basic TrueType fonts. Includes contextual substitutions, ligatures, kerning, etc. Also includes distortable fonts.

Arm
The piece of the letter r that hangs off to the right.

Ascender
A stem on a lower case letter which extends above the x-height. "i" has an ascender.
See also X-height, Cap-height, Descender, Overshoot, Baseline

Anchor Class
Used to specify mark-to-base and cursive GPOS subtables.

Ascent
In traditional typography the ascent of a font was the distance from the top of a block of type to the baseline.
Its precise meaning in modern typography seems to vary with different definers.

ATSUI
Apple's advanced typographical system. Also called Apple Advanced Typography.

B
Baseline
The baseline is the horizontal line on which the (latin, greek, cyrillic) letters sit. The baseline will probably be in a different place for different scripts. In Indic scripts most letters descend below the baseline. In CJK scripts there is also a vertical baseline usually in the middle of the glyph. The BASE and bsln tables allow you to specify how the baselines of different scripts should be aligned with respect to each other.
See also X-height, Cap-height, Ascender, Descender, Overshoot

Bézier curve or Bézier splines
Bézier curves are described in detail in the Bézier section of the main manual.

Bidi
Bi-Directional text. That is a section of text which contains both left-to-right and right-to-left scripts. English text quoting Arabic, for example. Things get even more complex with nested quotations. The Unicode standard contains an algorithm for laying out Bidi text. See also: Boustrophedon.

Black letter
Any of various type families based on medieval handwriting.
BMP (Basic Multilingual Plane)

The first 65536 code points of Unicode. These contain most of the ordinary characters in the modern world. See Also

- SMP: Supplementary Multilingual Plane (0x10000-0x1FFFF)
- SIP: Supplementary Ideographic Plane (0x20000-0x2FFFF)
- SSP: Supplementary Special-purpose Plane (0xE0000-0xEFFFF)

Bold

A common font style. The stems of the glyphs are wider than in the normal font, giving the letters a darker impression. Bold is one of the few LGC styles that translate readily to other scripts.

Bowl

The round part of the letter.

Bopomofo

A (modern~1911) Chinese (Mandarin) alphabet used to provide phonetic transliteration of Han ideographs in dictionaries.

Boustrophedon

Writing "as the ox plows", that is alternating between left to right and right to left writing directions. Early alphabets (Old Canaanite, and the very early greek writings (and, surprisingly, fubark)) used this. Often the right to left glyphs would be mirrors of the left to right ones. As far as I know, no modern writing system uses this method (nor does OpenType have any support for it). See Also Bidi.

C

Cap-height

The height of a capital letter above the baseline (a letter with a flat top like "I" as opposed to one with a curved one like "O").

See also X-height, Ascender, Descender, Overshoot, Baseline

CFF

Compact Font Format most commonly used within OpenType postscript fonts, but is a valid font format even without a SFNT wrapper. This is the native font format for fonts with PostScript Type2 charstrings.

Character

A character is a Platonic ideal reified into at least one glyph. For example the letter "s" is a character which is reified into several different glyphs: "S", "s", "s", "ß", long-s, etc. Note that these glyphs can look fairly different from each other, however although the glyph for an integral sign might be the same as the long-s glyph, these are in fact different characters.

Character set
A character set is an unordered set of characters.

**CID**

Character Identifier, a number. In some CJK PostScript fonts the glyphs are not named but are referred to by a CID number.

**CID-keyed font**

A PostScript font in which the glyphs are indexed by CID and not by name.

**CJK**

Chinese, Japanese, Korean. These three languages require fonts with a huge number of glyphs. All three share a writing system based on Chinese ideographs (though they have undergone separate evolution in each country, indeed mainland Chinese fonts are different from those used in Taiwan and Hong Kong).

Japanese and Korean also have phonetic syllabaries. The Japanese have two syllabaries, Hiragana and katakana which have about 60 syllables. The Koreans have one syllabary, hangul with tens of thousands of syllables.

**CJKV**

Chinese, Japanese, Korean, Vietnamese. These four languages require fonts with a huge number of glyphs.

**Condensed**

A condensed font is one where the space between the stems of the glyphs, and the distance between glyphs themselves has been reduced.

**Conflicting hints**

If a glyph contains two hints where the start or end point of one is within the range of the other then these hints conflict. They may not be active simultaneously.

**Counter**

The counter of a glyph is the white part which is either fully or partially enclosed. The o and n both have counters. The i and I do not. The e and both have counters. The B has two counters.

**D**

**Descender**

A stem on a lower case letter which extends below the baseline. "p" has a descender. See also X-height, Cap-height, Ascender, Overshoot, Baseline

**Descent**

In traditional typography the descent of a font was the distance from the bottom of a block of type to the baseline.

Its meaning in modern typography has become less precise.
Device Table

A concept in OpenType which allows you to enter spacing adjustments geared to rasterization at particular pixel sizes. If a kerning value that works most of the time leads to an ugly juxtaposition of glyphs on a 12 pixel high font, then you can add a special tweak to the spacing that only is applicable at 12 pixels (and another one at 14 and 18, or whatever is needed). Similar functionality is needed for anchored marks.

Diacritics

Many languages use letters which have marks above or below them or even crossing the letters. These marks are called diacritics. Sometimes they are also called "accents" although this is a less precise term. Examples of these letters include Ä ä Ä Ü ü Ø ø Ç ç.

Didot point

The European point. 62 2/3 points per 23.566mm (2.66pt/mm or 67.55pt/inch). There is also a "metric" didot point: .4mm.

Distortable font

See Multi-Master

E

em

A linear unit equal to the point size of the font. In a 10 point font, the em will be 10 points. An em-space is white-space that is as wide as the point size. An em-dash is a horizontal bar that is as wide as the point size.

An em-square is a square one em to each side. In traditional typography (when each letter was cast in metal) the glyph had to be drawn within the em-square.

em unit

In a scalable font the "em" is subdivided into units. In a postscript font there are usually 1000 units to the em. In a TrueType font there might be 512, 1024 or 2048 units to the em. In an Ikarus font there are 15,000 units. FontForge uses these units as the basis of its coordinate system.

en

One half of an "em"

Encoding

An encoding is a mapping from a set of bytes onto a character set. It is what determines which byte sequence represents which character. The words "encoding" and "character set" are often used synonymously. The specification for ASCII specifies both a character set and an encoding. But CJK character sets often have multiple encodings for the character set (and multiple character sets for some encodings).

In more complicated cases it is possible to have multiple glyphs associated with each character (as in arabic where most characters have at least 4 different glyphs) and the client program must pick the appropriate glyph for the character in the current context.
Eth — Edh

The old germanic letter "디" for the voiced (English) "th" sound (the sound in "this" — most English speakers aren't even aware that "th" in English has two sounds associated with it, but it does, see also Thorn)

Even-Odd Fill rule

To determine if a pixel should be filled using this rule, draw a line from the pixel to infinity (in any direction) then count the number of times contours cross this line. If that number is odd then fill the point, if it is even then do not fill the point. This method is used for fonts by postscript rasterizers after level 2.0 of PostScript. See Also Non-Zero Winding Number Fill.

Extended

An extended font is one where the space between the stems of the glyphs, and the distance between glyphs themselves has been increased.

Extremum (plural: Extrema)

An extremum is the point on a mathematical curve where the curve attains its maximum or minimum value. On a continuous curve this can happen at the endpoints (which is dull) or where dx/dt=0 or dy/dt=0.

In font design, the extrema of a glyph are the top-most and bottom-most points of the outline, as well as its left-most and right-most points. Making sure that a glyph has on-curve points at all of its extrema is important, because it simplifies text rendering when the font is used.

F

Features (OpenType)

When creating fonts for complex scripts (and even for less complex scripts) various transformations (like ligatures) must be applied to the input glyphs before they are ready for display. These transformations are identified as font features and are tagged with (in OpenType) a 4 letter tag or (in Apple) a 2 number identifier. The meanings of these features are predefined by Microsoft and Apple. FontForge allows you to tag each lookup with one or several features when you create it (or later).

Feature File

This is a text syntax designed by Adobe to describe OpenType features. It can be used to move feature and lookup information from one font to another.

Feature/Settings (Apple)

These are roughly equivalent to OpenType's Features above, they are defined by Apple.

Font

A collection of glyphs, generally with at least one glyph associated with each character in the font's character set, often with an encoding.

A font contains much of the information needed to turn a sequence of bytes into a set of pictures representing the characters specified by those bytes.
In traditional typesetting a font was a collection of little blocks of metal each with a graven image of a letter on it. Traditionally there was a different font for each point-size.

**Font Family, or Family**

A collection of related fonts. Often including plain, italic and bold styles.

**FreeType**

A library for rasterizing fonts. Used extensively in FontForge to understand the behavior of TrueType fonts and to do better rasterization than FontForge could accomplish unaided.

**Fubark (Futhark)**

The old germanic runic script.

**G**

**Ghost Hint**

Sometimes it is important to indicate that a horizontal edge is indeed horizontal. But the edge has no corresponding edge with which to make a normal stem. In this case a special hint is used with a width of -20 (or -21). A ghost hint must lie entirely within a glyph. If it is at the top of a contour use a width of -20, if at the bottom use -21. Ghost hints should also lie within BlueZones. (The spec also mentions vertical ghost hints, but as there are no vertical bluezones it is not clear how these should be used).

**Glyph**

A glyph is an image, often associated with one or several characters. So the glyph used to draw "f" is associated with the character f, while the glyph for the "fi" ligature is associated with both f and i. In simple latin fonts the association is often one to one (there is exactly one glyph for each character), while in more complex fonts or scripts there may be several glyphs per character (In renaissance printing the letter "s" had two glyphs associated with it, one, the long-s, was used initially and medially, the other, the short-s, was used only at the end of words). And in the ligatures one glyph is associated with two or more characters.

Fonts are collections of glyphs with some form of mapping from character to glyph.

**Grid Fitting**

Before TrueType glyphs are rasterized they go through a process called grid fitting where a tiny program (associated with each glyph) is run which moves the points on the glyph's outlines around until they fit the pixel grid better.

**Gothic**

The German monks at the time of Gutenberg used a black-letter writing style, and he copied their handwriting in his typefaces for printing. Italian type designers (after printing spread south) sneered at the style, preferring the type designs left by the Romans. As a term of contempt they used the word gothic, the style of the Goths who helped destroy the roman empire.

**Graphite tables**
Graphite is an extension to TrueType which embeds several tables into a font containing rules for contextual shaping, ligatures, reordering, split glyphs, bidirectionality, stacking diacritics, complex positioning, etc.

This sounds rather like OpenType — except that OpenType depends on the text layout routines knowing a lot about the glyphs involved. This means that OpenType fonts cannot be designed for a new language or script without shipping a new version of the operating system. Whereas Graphite tables contain all that hidden information.

Apple's Advanced Typography provides a better comparison, but Graphite tables are supposed to be easier to build.

SIL International provides a free Graphite compiler.

**Grotesque**

See also sans-serif.

**H**

**Han characters**

The ideographic characters used in China, Japan and Korea (and, I believe, in various other asian countries as well (Vietnam?)), all based on the writing style that evolved in China.

**Hangul**

The Korean syllabary. The only syllabary (that I'm aware of anyway) based on an alphabet — the letters of the alphabet never appear alone, but only as groups of two or three making up a syllable.

**Hanja**

The Korean name for the Han characters

**Hints**

These are described in detail in the main manual. They help the rasterizer to draw a glyph well at small pointsizes.

**Hint Masks**

At any given point on a contour hints may not conflict. However different points in a glyph may need conflicting hints. So every now and then a contour will change which hints are active. Each list of active hints is called a hint mask.

**Hiragana**

One of the two Japanese syllabaries. Both Hiragana and Katakana have the same sounds.

**I**

**Ideographic character**

A single character which represents a concept without spelling it out. Generally used to mean Han (Chinese) characters.
Italic
A slanted style of a font, often used for emphasis.
Italic differs from Oblique in that the transformation from the plain to the slanted form involves more than just skewing the letterforms. Generally the lower-case a changes to a, the serifs on lower-case letters like i (i) change, and the font generally gains a more flowing feeling.

J
Jamo
The letters of the Korean alphabet. These are almost never seen alone, generally appearing in groups of three as part of a Hangul syllable. The Jamo are divided into three categories (with considerable overlap between the first and third), the chosong — initial consonants, the jungseong -- medial vowels, and the jongseong -- final consonants. A syllable is composed by placing a chosong glyph in the upper left of an em-square, a jungseong in the upper right, and optionally a jongseong in the lower portion of the square.

K
Kanji
The Japanese name for the Han characters.
Katakana
One of the two (modern) Japanese syllabaries. Both Hiragana and Katakana have the same sounds.
Kerning
When the default spacing between two glyphs is inappropriate the font may include extra information to indicate that when a given glyph (say "T") is followed by another glyph (say "o") then the advance width of the "T" should be adjusted by a certain amount to make for a more pleasing display.
In the days of metal type, metal actually had to be shaved off the slug of type to provide a snugger fit. For instance, the "F" would have had some metal removed so that a lower case letter could snuggle closer to it.
Kern pair
A pair of glyphs for which kerning information has been specified.
Kerning by classes
The glyphs of the font are divided into classes of glyphs and there is a large table which specifies kerning for every possible combination of classes. Generally this will be smaller than the equivalent set of kerning pairs because each class will usually contain several glyphs.
Knuth, Donald
A mathematician who got so fed up with bad typesetting back in the 1970 & 80s that he created his own font design system and typographical layout program called, respectively, MetaFont and TeX.

**L**

**Left side bearing**

The horizontal distance from a glyph’s origin to its leftmost extent. This may be negative or positive.

**Lemur**

A monotypic genus of prosimian primates, now found only on Madagascar but formally (about 50 million years ago) members of this family were much more widespread.

**Ligature**

A single glyph which is composed of two adjacent glyphs. A common example in the Latin script is the “fi” ligature which has a nicer feel to it than the sequence.

**Linespace**

The distance between successive lines of type.

**LGC**

Latin, Greek, Cyrillic. These three alphabets have evolved side by side over the last few thousand years. The letter forms are very similar (and some letters are shared). Many concepts such as “lower case”, “italic” are applicable to these three alphabets and not to any others. (OK, Armenian also has lower case letters).

**M**

**Manyogana**

An early Japanese script, ancestral to both hiragana and katakana. Manyogana used kanji for their phonetic sounds, and over the years these kanji were simplified into hiragana and katakana.

**Monospace**

A font in which all glyphs have the same width. These are sometimes called typewriter fonts.

**Multi-layered fonts**

(FontForge’s own term) PostScript type3 fonts and SVG fonts allow for more drawing possibilities than normal fonts. Normal fonts may only be filled with a single color inherited from the graphics environment. These two fonts may be filled with several different colors, be stroked, include images, have gradient fills, etc.

**Multiple Master Font**
A multiple master font is a PostScript font schema which defines an infinite number of related fonts. Multiple master fonts can vary along several axes, for example you might have a multiple master which defined both different weights and different widths of a font family, it could be used to generate: Thin, Normal, Semi-Bold, Bold, Condensed, Expanded, Bold-Condensed, etc. Adobe is no longer developing this format. Apple has a format which achieves the same effect but has not produced many examples. FontForge supports both.

N

Namelist

A mapping from Unicode code point to glyph name.

Non-Zero Winding Number Fill rule

To determine if a pixel should be filled using this rule draw a line from here to infinity (in any direction) and count the number of times contours cross this line. If the contour crosses the line in a clockwise direction add 1, if the contour crosses in a counter clockwise direction subtract one. If the result is non-zero then fill the pixel. If it is zero leave it blank. This method is used for rasterizing fonts by TrueType and older (before version 2) postscript.

See Also Even-Odd Fill Rule.

O

Ogham

The old Celtic inscription script.

OpenType

A type of font. It is an attempt to merge postscript and TrueType fonts into one specification. An OpenType font may contain either a TrueType or a postscript font inside it.

It contains many of the same data tables for information like encodings that were present in TrueType fonts.

Confusingly it is also used to mean the advanced typographic tables that Adobe and Microsoft (but not Apple) have added to TrueType. These include things like contextual ligatures, contextual kerning, glyph substitution, etc.

And MS Windows uses it to mean a font with a 'DSIG' (Digital Signature) table.

OpenType Tables

Each OpenType font contains a collection of tables each of which contains a certain kind of information.

Oblique

A slanted style of a font, generally used for emphasis.

Oblique differs from Italic in that the transformation from the plain to the slanted form involves a mathematical or mechanical skewing the letterforms.

Overshoot
In order for the curved shape of the "O" to appear to be the same height as the flat top of the "I" it tends to "overshoot" the cap-height (or x-height), or undershoot the baseline by about 3% of the cap-height (or x-height). For a triangular shape (such as "A") the overshoot is even greater, perhaps 5%.

These guidelines are based on the way the eye works and the optical illusions it generates and are taken from Peter Karow's Digital Formats for Typefaces, p. 26).

The overshoot is also dependent on the point-size of a font, the larger the point-size the smaller the overshoot should be. Generally modern fonts will be used at multiple point-sizes, but in some font families there are multiple faces for the different point-sizes, and in such a case the overshoot will probably vary from face to face.

See also X-height, Cap-height, Ascender, Descender, Baseline

P

Panose

A system for describing fonts. See Panose Font Classification System Metrics Guide. There is also an extension called Panose 2.0.

FontForge only knows about the classification scheme for Latin fonts. Other schemes exist for other scripts.

PfaEdit

This was the early name for FontForge. The original conception was that it would only edit type1 ASCII fonts (hence the name), it quickly metamorphosed beyond that point, but it took me three years to rename it.

Phantom points

In a TrueType font there are a few points added to each glyph which are not specified by the contours that make up the glyph. These are called phantom points. One of these points represents the left side bearing, and the other the advance width of the glyph. TrueType instructions (hints) are allowed to move these points around just as any other points may be moved — thus changing the left-side-bearing or the advance width. Early versions of TrueType supplied just these two phantoms, more recent versions also supply a phantom for the top sidebearing and a phantom for the vertical advance width.

Pica

A unit of length defined (in the US at least) to be 35/83cm (or approximately 1/6th of an inch). This was used for measuring the length of lines of text (as "30 picas and 4 points long"), but not for measuring font heights.

In Renaissance typography, before there were points, sizes of type had names, and "pica" was used in this context. As: "Great Canon", "Double Pica", "Great Primer", "English", "Pica", "Primer", "Small Pica", "Brevier", "Nonpareil" and "Pearl" (each name representing a progressively smaller size of type) and see Caslon's type specimen sheet on Wikipedia.

Pica point

The Anglo-American point. With 72.27 points per inch (2.85pt /mm).

Point
A point is a unit of measurement. There were three (at least) different definitions for "point" in common usage before the advent of computers. The one in use in the Anglo-Saxon printing world was the "pica point" with 72.27 points per inch (2.85pt/mm), while the one used in continental Europe was the didot point with 62 2/3 points per 23.566mm (2.66pt/mm or 67.54pt/inch) and the French sometimes used the Median point (72.78 points per inch, 2.86pt/mm).

The didot and pica points were so arranged that text at a given point-size would have approximately the same cap-height in both systems, the didot point would have extra white-space above the capitals to contain the accents present in most non-English Latin based scripts.

This has the interesting side effect that a font designed for European usage should have a smaller proportion of the vertical em given over to the text body. I believe that computer fonts tend to ignore this, so presumably European printers now set with more leading.

As far as I can tell, computers tend to work in approximations to pica points (but this may be because I am in the US). PostScript uses a unit of 1/72nd of an inch.

Originally fonts were not described by point size, but by name. It was not until the 1730s that Pierre Fournier that created the point system for specifying font heights. This was later improved upon by François-Ambroise Didot (hence the name of the point). In 1878 the Chicago Type Foundry first used a point system in the US. In 1886 the US point was standardized — the pica was defined to be 35/83cm, and the pica point defined to be 1/12th of that.

**Point Size**

In traditional typography a 10pt font was one where the block of metal for each glyph was 10 points high. The point size of a font is the unleded baseline to baseline distance.

**Point of inflection**

A point on a curve where it changes from being concave downwards to concave upwards (or vice versa). Or in mathematical terms (for continuous curves) where \(d^2y/dx^2 = 0\) or infinity. Cubic splines may contain inflection points, quadratic splines may not.

**PostScript**

PostScript is a page-layout language used by many printers. The language contains the specifications of several different font formats. The main (FontForge) manual has a section describing how PostScript differs from TrueType.

- **Type 1:** This is the old standard for PostScript fonts. Such a font generally has the extension .pfb (or .pfa). A type 1 font is limited to a one byte encoding (i.e. only 256 glyphs may be encoded).
- **Type 2/CFF:** This is the format used within OpenType fonts. It is almost the same as Type 1, but has a few extensions and a more compact format. It is usually inside a CFF wrapper, which is usually inside an OpenType font. The CFF font format again only allows a 1 byte encoding, but the OpenType wrapper extends this to provide more complex encoding types.
- **Type 3:** This format allows full postscript within the font, but it means that no hints are allowed, so these fonts will not look as nice at small point-sizes. Also most (screen) rasterizers are incapable of dealing with them. A type 3 font is limited to a one byte encoding (i.e. only 256 glyphs may be encoded).
- **Type 0:** This format is used for collecting many sub-fonts (of Type 1, 2 or 3) into one big font with a multi-byte encoding, and was used for CJK or Unicode fonts.
- **Type 42:** A TrueType font wrapped up in PostScript. Sort of the opposite from OpenType.
- **CID:** This format is used for CJK fonts with large numbers of glyphs. The glyphs themselves are specified either as type1 or type2 glyph format. The CID font itself has no encoding, just a mapping from CID (a number) to glyph. An set of external CMAP files are used to provide appropriate encodings as needed.
Python
A computer programming language that emphasizes code readability.

R
Reference
A reference is a way of storing the outlines of one glyph in another (for example in accented glyphs). Sometimes called a component.

Right side bearing
The horizontal distance from a glyph's rightmost extent to the glyph's advance width. This may be positive or negative.

S
Sans Serif
See Serif.

Script
A script is a character set and associated rules for putting characters together. Latin, arabic, katakana and hanja are all scripts.

Serif
Back two thousand years ago when the Romans were carving their letters on stone monuments, they discovered that they could reduce the chance of the stone cracking by adding fine lines at the terminations of the main stems of a glyph.

These fine lines were called serifs, and came to have an aesthetic appeal of their own. Early type designers added them to their fonts for aesthetic rather than functional reasons.

At the end of the nineteenth and beginning of the twentieth centuries, type-designers started designing fonts without serifs. These were initially called grotesques because their form appeared so strange, they are now generally called sans-serif.

Other writing systems (Hebrew for one) have their own serifs. Hebrew serifs are rather different from latin (cyrillic, greek) serifs and I don't know their history. Hebrew serifs only occur at the top of a glyph.

SFD
SplineFont Database. These are FontForge's own personal font representation. The files are ASCII and vaguely readable, the format is described here. As of 14 May 2008 the format has been registered with IANA for a MIME type: application/vnd.font-fontforge-sfd.

Other people use the acronym 'sfd' too. (Unfortunately)

- Tops-10, on the Digital PDP-10 used sfd to mean "Sub File Directory". Tops-10 made a distinction between top-level (home) directories, called "user file directories", and sub-directories.
- TeX uses it to mean "Sub Font Definition" where a TeX sfd file contains information on how to break a big CJK or Unicode font up into small sub-fonts, each with a 1 byte encoding which TeX (or older versions of TeX) needed.
**SFNT**

The name for the generic font format which contains TrueType, OpenType, Apple’s bitmap only, X11’s bitmap only, obsolete 'typ1' fonts and Adobe's SING fonts (and no doubt others). The SFNT format describes how font tables should be laid out within a file. Each of the above formats follow this general idea but include more specific requirements (such as what tables are needed, and the format of each table).

**SIP**

Supplementary Ideographic Plane (0x20000-0x2FFFF) of Unicode. Used for rare Han characters (most are no longer in common use) See Also

- BMP: Basic Multilingual Plane (0x00000-0xF0000)
- SMP: Supplementary Multilingual Plane (0x10000-0x1FFFFF)
- SSP: Supplementary Special-purpose Plane (0xE0000-0xEFFFF)

**SMP**

Supplementary Multilingual Plane (0x10000-0x1FFFF) of Unicode. Used for ancient and artificial alphabets and syllabaries — like Linear B, Gothic, and Shavian. See Also

- BMP: Basic Multilingual Plane (0x00000-0xF0000)
- SIP: Supplementary Ideographic Plane (0x20000-0x2FFFF)
- SSP: Supplementary Special-purpose Plane (0xE0000-0xEFFFF)

**Spline**

A curved line segment. The splines used in FontForge are all second or third order Bézier splines (quadratic or cubic), and Raph Levien’s clothoid splines.

**SSP**

Supplementary Special-purpose Plane (0xE0000-0xEFFFF) of Unicode. Not used for much of anything. See Also

- BMP: Basic Multilingual Plane (0x00000-0xF0000)
- SMP: Supplementary Multilingual Plane (0x10000-0x1FFFFF)
- SIP: Supplementary Ideographic Plane (0x20000-0x2FFFF)

**State machine**

A state machine is like a very simple little program, they are used on the mac for performing contextual substitutions and kerning. The state machine dialog is reachable from Element->Font Info->Lookups.

The "state machine" consists of a table of states, each state in turn consists of a series of potential transitions (to the same or different states) depending on the input. In state machines within fonts, the machine starts out in a special state called the start state, and reads the glyph stream of the text. Each individual glyph will cause a state transition to occur. As these transitions occur the machine may also specify changes to the glyph stream (conditional substitutions or kerning).

**Stem**

A stem is the part of the letter which is vertical. The I and i are all stem except for serifs. The H consists of two stems and a crossbar. Other glyphs with stems include B b F f K k P p R r 1 and 4.
**Strike**

A particular instance of a font. Most commonly a bitmap strike is a particular pixel size of a font.

**Style**

There are various conventional variants of a font. In probably any writing system the thickness of the stems of the glyphs may be varied, this is called the weight of a font. Common weights are normal and bold.

In LGC alphabets an italic (or oblique) style has arisen and is used for emphasis.

Fonts are often compressed into a condensed style, or expanded out into an extended style.

Various other styles are in occasional use: underline, overstrike, outline, shadow.

**SVG**

Scalable Vector Graphics. An XML format used for drawing vector images. It includes a font format.

**Syllabary**

A syllabary is a phonetic writing system like an alphabet. Unlike an alphabet the sound-unit which is written is a syllable rather than a phoneme. In Japanese KataKana the sound "ka" is represented by one glyph. Syllabaries tend to be bigger than alphabets (Japanese Katakana requires about 60 different characters, while the Korean Hangul requires tens of thousands).

See Also: abjad, abugida, alphabet and the [relevant Wikipedia article](https://en.wikipedia.org/wiki/Syllabaries).

**T**

**Terminal**

The terminal of a glyph is the part where the stroke ends. The Top of the f has a terminal. The s has two terminals. When a glyph has serifs the serifs are considered different from the terminals. Because the bottom of the f would have a serif if it is in a serif style bottom is not considered a terminal. The bottom of the j and y are however considered terminals. Similarly the 3 has two terminals one at the top and one the bottom. The middle is considered to be a join rather than a terminal. The classification of these parts is perhaps more determined by convention than by a strict logic.

**TeX**

A typesetting package.

**Thorn**

The germanic letter "þ" used for the unvoiced (English) "th" sound (as in the word "thorn"), I believe this is approximately the same sound value as Greek Theta. Currently a corrupt version of this glyph survives as "yo" for "the". See also Eth.

**True Type**

A type of font invented by Apple and shared with Microsoft. It specifies outlines with second degree (quadratic) Bézier curves, contains innovative hinting controls, and an expandable series of tables for containing whatever additional information is deemed important to the font.
Apple and Adobe/Microsoft have expanded these tables in different ways to include advanced typographic features needed for non-latin scripts (or for complex latin scripts). See Apple Advanced Typography and OpenType.

**TrueType Tables**

Each truetype font contains a collection of tables each of which contains a certain kind of information.

**Type 1**

A type of PostScript font.

**Type 2**

A type of PostScript font, used within OpenType font wrappers.

**Type 3**

A very general type of PostScript font.

**Type 0**

A type of PostScript font.

**Type High**

In the days of metal type this was the height of the piece of metal — the distance from the printing surface to the platform on which it rested.

**Typewriter**

See Monospace.

**U**

**Unicode**

A character set/encoding which tries to contain all the characters currently used in the world, and many historical ones as well. See the Unicode consortium.

- BMP: Basic Multilingual Plane (0x00000-0xFFFF)
- SMP: Supplementary Multilingual Plane (0x10000-0x1FFFF)
- SIP: Supplementary Ideographic Plane (0x20000-0x2FFFF)
- SSP: Supplementary Special-purpose Plane (0xE0000-0xEFFFF) More info.

**Undershoot**

See Overshoot.

**UniqueID**
This is a field in a PostScript font, it was formerly used as a mechanism for identifying fonts uniquely, then Adobe decided it was not sufficient and created the XUID (extended Unique ID) field. Adobe has now decided that both are unneeded.

There is a very similar field in the TrueType 'name' table.

**UseMyMetrics**

This is a truetype concept which forces the width of an composite glyph (for example an accented letter) to be the same as the width of one of its components (for example the base letter being accented).

**V**

**Vertical Advance Width**

CJK text is often written vertically (and sometimes horizontally), so each CJK glyph has a vertical advance as well as a horizontal advance.

**W**

**Weight**

The weight of a font is how thick (dark) the stems of the glyphs are. Traditionally weight is named, but recently numbers have been applied to weights.

<table>
<thead>
<tr>
<th>Name</th>
<th>Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thin</td>
<td>100</td>
</tr>
<tr>
<td>Extra-Light</td>
<td>200</td>
</tr>
<tr>
<td>Light</td>
<td>300</td>
</tr>
<tr>
<td>Normal</td>
<td>400</td>
</tr>
<tr>
<td>Medium</td>
<td>500</td>
</tr>
<tr>
<td>Demi-Bold</td>
<td>600</td>
</tr>
<tr>
<td>Bold</td>
<td>700</td>
</tr>
<tr>
<td>Heavy</td>
<td>800</td>
</tr>
<tr>
<td>Black</td>
<td>900</td>
</tr>
<tr>
<td>Nord</td>
<td></td>
</tr>
<tr>
<td>Ultra</td>
<td></td>
</tr>
</tbody>
</table>

**White space**

The white space of the type design includes the space between lines of text, the space between the letters, the word space and the spaces inside the letters. It is a broad and encompassing term.

**Width**
This is a slightly ambiguous term and is sometimes used to mean the advance width (the distance from the start of this glyph to the start of the next glyph), and sometimes used to mean the distance from the left side bearing to the right side bearing.

X

X-height

The height of a lower case letter above the base line (with a flat top like "x" or "z" or "v" as opposed to one with a curved top like "o" or one with an ascender like "I").

See also Cap-height, Ascender, Descender, Overshoot, Baseline.

XUID

Extended Unique ID in a PostScript font. Now somewhat obsolete. See Unique ID.